

**SISTEM PERINGATAN DINI KEBOCORAN GAS ELPIJI
DENGAN MENGGUNAKAN SENSOR HS-133 BERBASIS
MIKROKONTROLER ATmega8**

Skripsi

Untuk memenuhi sebagian persyaratan
Mencapai derajat Sarjana S-1

Program Studi Fisika



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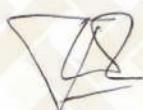
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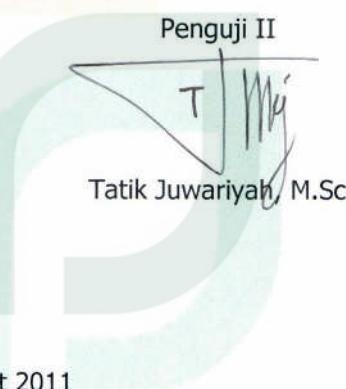
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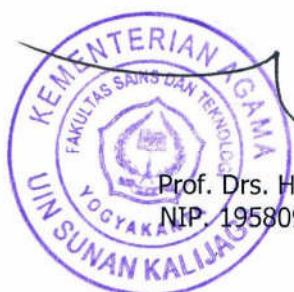
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PERNYATAAN

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Yogyakarta, 16 Februari 2011



Furkonudin

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Penulis

PERSEMBAHAN

Motto:

1. “*Jadikanlah sabar dan sholat sebagai penolongmu. Dan sesungguhnya yang demikian itu sungguh berat, kecuali bagi orang-orang yang khusyu*”.
(Qs. Al-Baqarah : 45).
2. “*Allah tidak membebani seseorang melainkan sesuai dengan kesanggupannya, dia mendapat pahala dari kebaikan yang dilakukannya dan mendapat siksa dari kejahatan yang diperbuatnya*”
(QS Al-Baqarah : 286)
3. *Sebelum tidur, maafkan seluruh manusia, cuci hati dengan pemaafan sebanyak tujuh kali, dan untuk yang kedelapan kalinya lumurilah dengan ampunan, niscaya akan mendapatkan kedamaian hati.*
4. *Ismu itu teman akrab dalam kesepian, sahabat dalam keterasingan, pengawas dalam kesendirian, penunjuk jalan kearah yang benar, penolong disaat sulit dan simpanan setelah kematian*

Skripsi ini kupersembahkan untuk

1. *Ayah dan ibunda tercinta*
2. *Kang Amir dan kedua adikku “Amy” n “I’ing”*
3. *Chayang Roik yang setia menemani bagaimanapun keadaanku*
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SISTEM PERINGATAN DINI KEBOCORAN GAS ELPIJI DENGAN MENGGUNAKAN SENSOR HS-133 BERBASIS MIKROKONTROLER ATmega8

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INTISARI

Telah berhasil dibuat seperangkat sistem sensor peringatan dini kebocoran gas elpiji dengan menggunakan sensor HS-133. Sistem sensor ini mampu mendeteksi dan menampilkan konsentrasi gas elpiji yang terdeteksi melalui LCD dalam satuan ppm. Sistem sensor yang menggunakan sensor HS-133 yang telah dihasilkan dari penelitian ini kemudian dikarakterisasi agar dapat digunakan sebagai alat pendeteksi gas elpiji.

Penelitian ini menggunakan mikrokontroler ATmega8 sebagai sistem kontrol dari sinyal masukan dan keluaran. Hasil akuisisi data dari penelitian ini dianalisis dengan menggunakan pendekatan metode kuadrat terkecil (*least square*).

Dari hasil analisis data diperoleh variabel karakterisasi antara lain: nilai sensitivitas sebesar 0,000107 *Volt/ppm*, galat taksiran standar sebesar 0,419338, *error repeatability* sebesar 5,645%, jangkauan pengukuran sampai dengan 20.000 *ppm*, dan *Zero of Set* sebesar 0,6 *Volt*.

Kata kunci: *Gas elpiji, Sensor HS-133, Mikrokontroler ATmega8*

BAB I

PENDAHULUAN

I.1 Latar Belakang Masalah

Maraknya kebakaran dan kecelakaan yang disebabkan oleh bocor dan meledaknya tabung gas elpiji akhir-akhir ini, menjadi hal yang menakutkan bagi masyarakat pengguna gas tersebut. Maraknya kejadian tersebut tidak hanya menimbulkan kontroversi tapi juga kecaman dari berbagai kalangan terhadap pemerintah yang telah melakukan konversi gas. Bagi sebagian kalangan, pemerintah dianggap telah mengirimkan bom waktu bagi rakyatnya. Elpiji sudah tidak lagi menjadi barang mewah, dan telah menjelma menjadi barang kebutuhan rumah tangga modern. Meskipun demikian, kewaspadaan saat menggunakan elpiji tidak boleh dilupakan. Apalagi belakangan ini telah banyak beredar tabung gas palsu tanpa logo SNI (Standar Nasional Indonesia). Salah satu resiko penggunaan gas elpiji adalah terjadinya kebocoran pada tabung atau instalasi gas tersebut.

Pusat Laboratorium Forensik (Puslabfor) Mabes Polri menyatakan, kasus ledakan yang dipicu tabung gas elpiji ukuran 3 Kg diberbagai wilayah di Indonesia murni disebabkan karena faktor *human error*. Ito Sumardi (2010) menjelaskan selain faktor *human error*, ditemukan laporan kebocoran tabung gas yang disebabkan tabung sudah mengalami korosi. Penyebab lainnya adalah adanya upaya pengoplosan yang membuat rusaknya aksesoris seperti selang, *valve*, dan regulator pada tabung gas.

Pada awalnya, gas elpiji tidak berbau, tetapi bila demikian akan sulit dideteksi apabila terjadi kebocoran pada tabung gas. Menyadari hal tersebut, Pertamina menambahkan gas *mercaptane*, yang baunya khas dan menusuk hidung. Langkah itu sangat berguna untuk mendeteksi bila terjadi kebocoran tabung gas. Melalui gas *mercaptane* tersebut masyarakat sudah dapat menghindari ledakan gas LPG, yaitu dengan cara pendektsian bau gas dengan indra pencium/hidung. Namun karena keterbatasan dari indra pencium tersebut, bau gas yang tercium terkadang tidak dihiraukan dan tidak menjadikannya waspada. Akibatnya kecelakaan yang diakibatkan oleh kebocoran tabung gas pun tidak dapat dihindari.

Elpiji merupakan campuran dari berbagai *hidrokarbon*, sebagai hasil penyulingan minyak mentah yang berbentuk gas. Dengan menambah tekanan atau menurunkan suhunya sehingga elpiji menjadi berbentuk cair. Gas elpiji terkenal dengan sifatnya yang mudah terbakar sehingga kebocoran peralatan elpiji beresiko tinggi terhadap kebakaran. Dikarenakan sifatnya yang sensitif, maka perlu adanya perhatian khusus terhadap bahan bakar jenis ini.

Pada penelitian sebelumnya telah dibuat suatu alat yang dapat mendeteksi kebocoran gas elpiji. Namun pada penelitian tersebut hanya sebatas membunyikan sirine sebagai tanda peringatan dan hanya mampu menampilkan level kondisi (level aman, level waspada, level bahaya) pada tampilan *display*nya. Pada penelitian ini dibuat sistem pendektsi bau gas dengan fasilitas *display LCD (Liquid Cristal Display)* yang menampilkan konsentrasi gas berbasiskan mikrokontroler ATmega8 dan sensor HS-133.

Sistem ini memiliki kelebihan dalam sistem komunikasi yaitu memberikan informasi konsentrasi gas, agar dapat selalu diamati oleh pengguna. Selain itu sistem juga dilengkapi dengan *buzzer* sebagai sirine dan LED indikator jika terdeteksi adanya gas.

I.2 Rumusan Masalah

Berdasarkan latar belakang di atas dapat dirumuskan suatu masalah yang relevan dengan judul yang ada yaitu:

1. Bagaimanakah membuat seperangkat sistem peringatan dini kebocoran gas elpiji dengan menggunakan sensor HS-133?
2. Bagaimanakah karakteristik sensor HS-133 yang dihasilkan dari penelitian ini agar dapat digunakan sebagai alat pendeteksi gas elpiji?

I.3 Batasan Masalah

Berdasarkan rumusan masalah diatas, maka penelitian ini dibatasi pada hal-hal berikut ini:

1. Sensor yang digunakan dalam penelitian ini adalah sensor HS-133.
2. Sistem berbasis mikrokontroller ATmega8 yang bertugas untuk mengatur seluruh kegiatan sistem yang dirakit.
3. Tanda bahaya dari kebocoran gas akan ditampilkan melalui LCD berupa nilai konsentrasi gas dengan satuan *ppm (part per million)* dan *buzzer* sebagai sistem peringatan dini.

I.4 Tujuan Penelitian

Adapun tujuan penelitian ini adalah sebagai berikut:

1. Merancang dan mengimplementasikan suatu sistem yang dapat memantau dan mendeteksi adanya kebocoran gas elpiji dengan menggunakan sensor HS-133
2. Mengkarakterisasi sistem sensor HS-133 yang dihasilkan dari penelitian ini agar dapat digunakan sebagai alat pendekripsi gas elpiji.

I.5 Manfaat Penelitian

Manfaat dari penelitian ini antara lain sebagai berikut:

1. Menanggulangi kebakaran yang diakibatkan oleh kebocoran gas elpiji.
2. Menghindari kecelakaan akibat kebocoran dan meledaknya tabung gas elpiji
3. Mengurangi *human error* akibat salah dalam melakukan pengukuran konsentrasi gas.

I.6 Keaslian Penelitian

Dengan ini saya menyatakan bahwa skripsi ini tidak terdapat karya yang pernah diajukan untuk memperoleh gelar kesarjanaan di suatu Perguruan Tinggi, dan sepanjang pengetahuan saya juga tidak terdapat karya atau pendapat yang pernah ditulis atau diterbitkan oleh orang lain, kecuali yang secara tertulis diacu dalam naskah ini dan disebutkan dalam daftar pustaka.

BAB V

KESIMPULAN

V.1 Kesimpulan

Berdasarkan hasil penelitian dan pembahasan yang telah diberikan pada bab sebelumnya, maka dapat diambil beberapa kesimpulan yaitu:

1. Telah berhasil dibuat seperangkat sistem peringatan dini kebocoran gas elpiji dengan menggunakan sensor HS-133 yang mampu mendeteksi sekaligus menampilkan nilai konsentrasi gas elpiji yang terdeteksi dalam satuan ppm.
2. Dari hasil karakterisasi terhadap sistem sensor pada penelitian ini diperoleh beberapa variabel karakteristik antara lain: nilai sensitivitas sebesar $0,000107 \text{ Volt/ppm}$ dan galat taksiran standar sebesar $0,419338$, *error repeatability* sebesar $5,645\%$, jangkauan pengukuran sampai dengan 20.000 ppm , dan *Zero of Set* sebesar $0,6 \text{ Volt}$.

V.2 Saran

Berdasarkan hasil penelitian yang telah diperoleh disadari bahwa sistem deteksi kebocoran gas LPG yang telah dibuat memiliki beberapa kekurangan. Oleh sebab itu, untuk mengembangkannya menjadi alat yang akurat dan presisi disarankan untuk dilakukan beberapa hal sebagai berikut:

1. Sebaiknya hasil pengukuran konsentrasi gas LPG dibandingkan dengan alat ukur yang sudah terkalibrasi agar sistem sensor ini dapat digunakan sebagai alat ukur konsentrasi LPG.
2. Agar diperoleh hasil karakterisasi sistem sensor yang baik, sebaiknya menggunakan sumber gas yang memiliki konsentrasi di atas 30.000 ppm dan perubahannya konsentrasinya tidak *fluktuatif*.
3. Disarankan untuk menambahkan sistem informasi kebocoran gas melalui sms agar kondisi gas dapat selalu terpantau secara *real time*.

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LAMPIRAN



LAMPIRAN 1

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Setelah membaca, meneliti, memberikan petunjuk dan mengoreksi serta mengadakan perbaikan seperlunya, maka kami selaku pembimbing berpendapat bahwa skripsi saudara:

Nama : Furkonudin

NIM : 06620010

Judul Skripsi : Sistem Peringatan Dini Kebocoran Gas Elpiji Dengan Menggunakan Sensor HS-133 Berbasis Mikrokontroler ATmega8

Sudah dapat diajukan kembali kepada Fakultas Sains dan Teknologi, Jurusan/Program Studi Fisika UIN Sunan Kalijaga Yogyakarta sebagai salah satu syarat untuk memperoleh gelar Sarjana Strata Satu.

Dengan ini kami mengarap agar Skripsi/Tugas Akhir Saudara tersebut diatas dapat segera dimunaqosyahkan. Atas perhatiannya kami ucapan terima kasih.

Yogyakarta, 16 Februari 2011

Pembimbing I

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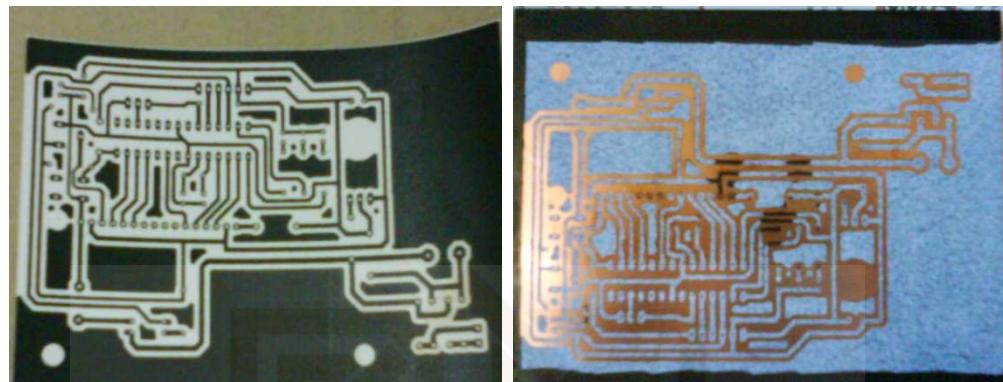
Pembimbing II

Retno Rahmawati, M.Si

NIP. 19821116 200901 2 006

No	X_i	Y_i	$X_i \cdot Y_i$	X_i^2	$Y_i - \bar{Y}_i$	$(Y_i - \bar{Y}_i)^2$	$Y_i - a_0 - a_1 X_i$	$(Y_i - a_0 - a_1 X_i)^2$
1	0	0,60	0	0	-1,59	2,52	-0,78527685	0,616659732
2	122	0,80	97,6	14884	-1,39	1,92	-0,598387176	0,358067213
3	245	1,00	245	60025	-1,19	1,41	-0,411604964	0,169418646
4	312	1,10	343,2	97344	-1,09	1,18	-0,318804897	0,101636562
5	1037	1,40	1451,8	1075369	-0,79	0,62	-0,09671462	0,009353718
6	1524	1,60	2438,4	2322576	-0,59	0,34	0,050951538	0,002596059
7	2021	1,80	3637,8	4084441	-0,39	0,15	0,197543079	0,039023268
8	2881	2,00	5762	8300161	-0,19	0,03	0,305126028	0,093101893
9	5161	2,50	12902,5	26635921	0,31	0,10	0,56011338	0,313726999
10	5968	2,56	15254,208	35617024	0,37	0,14	0,529391799	0,280255676
11	6694	2,60	17404,4	44809636	0,41	0,17	0,495374613	0,245396008
12	7903	2,67	21124,719	62457409	0,49	0,24	0,438453433	0,192241413
13	9032	2,75	24838	81577024	0,56	0,32	0,394129188	0,155337817
14	10000	2,80	28000	100000000	0,61	0,38	0,340106274	0,115672278
15	12619	2,85	36014,626	159239161	0,67	0,45	0,112664115	0,012693203
16	14048	2,88	40500,384	197346304	0,70	0,49	-0,011898637	0,000141578
17	15238	2,91	44312,104	232196644	0,72	0,52	-0,114778045	0,013174
18	16190	2,93	47388,13	262116100	0,74	0,55	-0,198081571	0,039236309
19	18095	2,97	53669,77	327429025	0,78	0,61	-0,363796086	0,132347592
20	20000	3,01	60200	400000000	0,82	0,68	-0,524510601	0,275111371
Σ	149090	43,73	415584,641	1945379048		12,80		3,165191333
Rerata	7454,5	2,19		97268952,4				
$(\sum X_i)^2$	22227828100							
Slope (a_1)	0,000107462	Sensitivitas	0,000107462	V/ppm				
ao	1,38527685							
Jumlah Total kuadrat (St)	12,79609255							
Jmlh kuadrat residual(Sr)	3,165191333							
Deviasi standar total (Sy)	0,820657392							
Galat stndr taksiran (Sy/x)	0,419337529							
koefisien korelasi (r^2)	0,752643917							
Intersep (ao)	1,38527685							

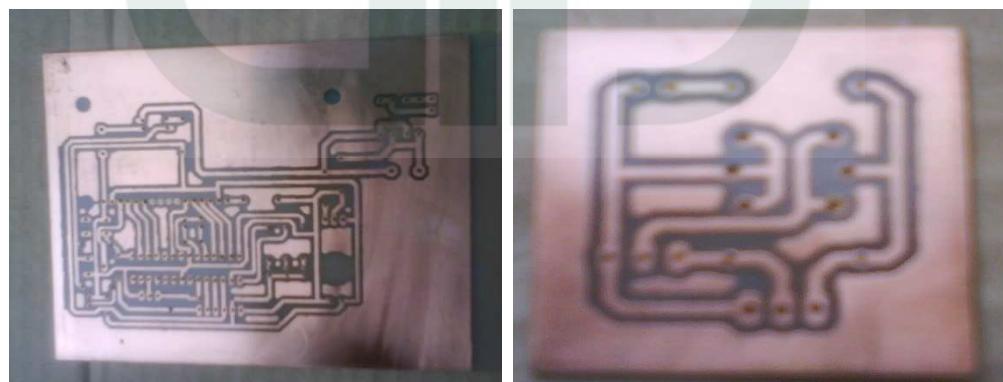
LAMPIRAN 3
PROSES PEMBUATAN ALAT



Gambar 3.1 Layout dan Sablon PCB



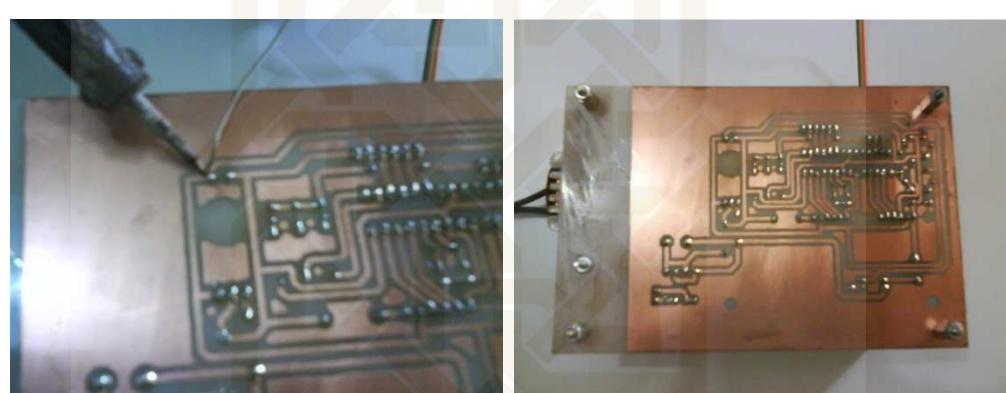
Gambar 3.2 Proses Pelarutan PCB



Gambar 3.3 PCB Setelah Dilarutkan Dalam Larutan Feri Cloride



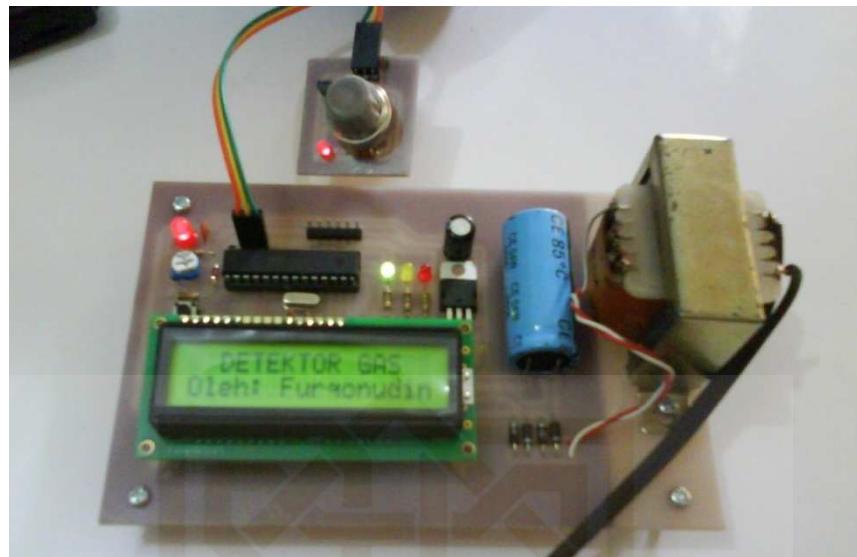
Gambar 3.4 Proses Pemasangan Komponen



Gambar 3.5 Proses Penyolderan Komponen



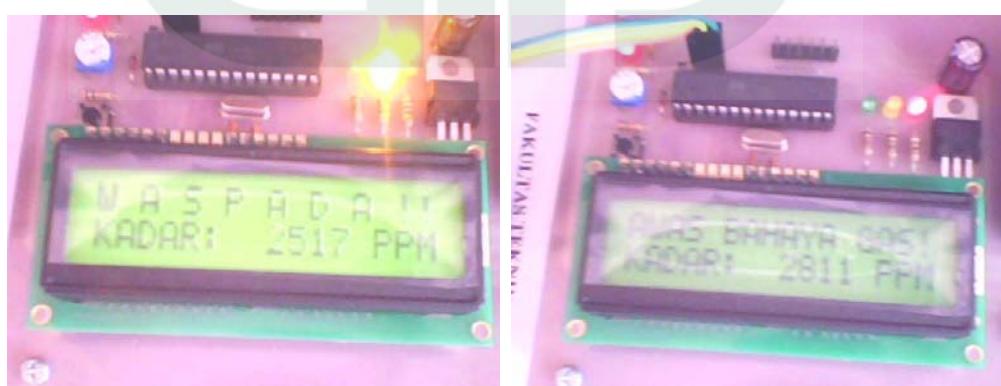
Gambar 3.6 Gambar Keseluruhan Komponen Setelah Dipasang



Gambar 3.7 Sistem Siap Digunakan



Gambar 3.8 Pengujian Sistem



Gambar 3.9 Tampilan Saat Sistem Mendeteksi Gas Elpiji

LAMPIRAN 4
LISTING PROGRAM MENGGUNAKAN BAHASA C

```
*****
```

Project : Sensor LPG

Version : 1.0

Author : Furqonudin

NIM : 06620010

Chip type : ATmega8

Program type : Application

AVR Core Clock frequency : 8.000000 MHz

Memory model : Small

External RAM size : 0

Data Stack size : 256

```
*****/
```

```
#include <mega8.h>
```

```
#include <stdio.h>
```

```
#include <delay.h>
```

```
#define Alarm PORTB.3
```

```
#define LED_Hijau PORTB.2
```

```
#define LED_Kuning PORTB.1
```

```
#define LED_Merah PORTB.0
```

```
// Alphanumeric LCD Module functions
```

```
#asm
```

```
    .equ __lcd_port=0x12 ;PORTD
```

```
#endasm
```

```
#include <lcd.h>
```

```
#define ADC_VREF_TYPE 0x40

// Read the AD conversion result
unsigned int read_adc(unsigned char adc_input)
{
    ADMUX=adc_input | (ADC_VREF_TYPE & 0xff);
    // Delay needed for the stabilization of the ADC input voltage
    delay_us(10);
    // Start the AD conversion
    ADCSRA|=0x40;
    // Wait for the AD conversion to complete
    while ((ADCSRA & 0x10)==0);
    ADCSRA|=0x10;
    return ADCW;
}

// Declare your global variables here
unsigned int PPM, V_Load;
const unsigned PPM_Limit=2000;
unsigned char Ulang_Cek;
unsigned char buffer_lcd[16];

flash char Text1[17] = " DETEKTOR GAS ";
flash char Text2[17] ="Oleh: Furqonudin";
flash char Text3[17] ="W A S P A D A !!";
flash char Text4[17] ="AWAS BAHAYA GAS!";

//
unsigned int Detect_LPG (void);
```

```
void main(void)
{
    // Declare your local variables here

    // Input/Output Ports initialization
    // Port B initialization
    PORTB=0x0F;
    DDRB=0x0F;  //Output: PB0 ... PB3

    // Port C initialization
    PORTC=0x00;
    DDRC=0x00;

    // Port D initialization
    PORTD=0x00;
    DDRD=0x00;

    // Analog Comparator initialization
    // Analog Comparator: Off
    // Analog Comparator Input Capture by Timer/Counter 1: Off
    ACSR=0x80;
    SFIOR=0x00;

    // ADC initialization
    // ADC Clock frequency: 1000.000 kHz
    // ADC Voltage Reference: AREF pin
    ADMUX=ADC_VREF_TYPE & 0xff;
    ADCSRA=0x83;

    // System initialization
    lcd_init(16);
    PPM = 0;
```

```
LED_Hijau=0;      //LED Nyala (On)
LED_Kuning=1;     //LED Padam (Off)
LED_Merah=1;
Alarm = 1;
//Tampilan Awal LCD
lcd_clear();
lcd_gotoxy(0,0);
lcd_putsf(Text1);
lcd_gotoxy(0,1);
lcd_putsf(Text2);
delay_ms(2000);
lcd_clear();
while (1)
{
    Detect_LPG();
    while (PPM<(PPM_Limit/2)) {
        lcd_clear();
        delay_ms(300);
        lcd_gotoxy(0,0);
        lcd_putsf(Text1);
        lcd_gotoxy(0,1);
        lcd_putsf(Text2);
        delay_ms(300);
        Detect_LPG();
    }
    //Ada LPG Bocor > batas toleransi (dalam 1 - 3 s)
    for (Ulang_Cek=0;Ulang_Cek<6;Ulang_Cek++) {
        Detect_LPG();
        if (PPM>PPM_Limit) {
            lcd_clear();
            delay_ms(250);
```

```
sprintf(buffer_lcd,"KADAR: %5i PPM",PPM);
lcd_gotoxy(0,0);
lcd_putsf(Text3);
lcd_gotoxy(0,1);
lcd_puts(buffer_lcd);
LED_Hijau=1;
LED_Kuning=0;
delay_ms(250);
LED_Kuning=1;
}
//
else {
lcd_clear();
delay_ms(200);
lcd_gotoxy(0,0);
lcd_putsf(Text1);
lcd_gotoxy(0,1);
lcd_putsf(Text2);
LED_Hijau=0;
LED_Kuning=1;
delay_ms(200);
}
}

//Jika PPM > PPM_Limit selama 3s, nyatakan "bahaya"
while (PPM>PPM_Limit){
lcd_clear();
delay_ms(250);
sprintf(buffer_lcd,"KADAR: %5i PPM",PPM);
lcd_gotoxy(0,0);
lcd_putsf(Text4);
lcd_gotoxy(0,1);
```

```

lcd_puts(buffer_lcd);
LED_Hijau=1;
LED_Kuning=1;
LED_Merah=~LED_Merah;
Alarm=0;
delay_ms(250);
Alarm=1;
Detect_LPG();
}
LED_Hijau=0;
LED_Kuning=1;
LED_Merah=1;
Alarm=1;
lcd_clear();
};

}

```

```

unsigned int Detect_LPG (void)
{
    const float a1=2.91262, a2=11.88811;           // Konstanta Slope
    const float a3=20.97902, a4=80.64516;
    const float a5=238.09524;

    PORTC.3=1;
    V_Load = read_adc(3);                         //+(0x7A);      //V_BE = 600mV = 7Ah
    if (V_Load<12) {
        V_Load=0;
        PPM =0;                                //Teg Input < 0.6V
    }
    //
    else {

```

```
V_Load+=122;           //Teg Input > 0.6V
}
//
if (V_Load>573) PPM = (V_Load-573)*a5; //Teg Input>2.8V?
else
    if (V_Load>511) PPM = (V_Load-511)*a4; //Teg Input>2.5V?
else
    if (V_Load>368) PPM = (V_Load-368)*a3; //Teg Input>1.8V?
else
    if (V_Load>225) PPM = (V_Load-225)*a2; //Teg Input>1.1V?
else
    { PPM = (V_Load-122)*a1; }           //Teg Input>0.6V?
return PPM;
}
```

LAMPIRAN 5

KODE ASCII BAHASA C

Dec	Hx	Oct	Char	Dec	Hx	Oct	Html	Chr	Dec	Hx	Oct	Html	Chr	Dec	Hx	Oct	Html	Chr
0	0	000	NUL (null)	32	20	040	 	Space	64	40	100	@	Ø	96	60	140	`	~
1	1	001	SOH (start of heading)	33	21	041	!	!	65	41	101	A	A	97	61	141	a	a
2	2	002	STX (start of text)	34	22	042	"	"	66	42	102	B	B	98	62	142	b	b
3	3	003	ETX (end of text)	35	23	043	#	#	67	43	103	C	C	99	63	143	c	c
4	4	004	EOT (end of transmission)	36	24	044	$	\$	68	44	104	D	D	100	64	144	d	d
5	5	005	ENQ (enquiry)	37	25	045	%	%	69	45	105	E	E	101	65	145	e	e
6	6	006	ACK (acknowledge)	38	26	046	&	&	70	46	106	F	F	102	66	146	f	f
7	7	007	BEL (bell)	39	27	047	'	'	71	47	107	G	G	103	67	147	g	g
8	8	010	BS (backspace)	40	28	050	((72	48	110	H	H	104	68	150	h	h
9	9	011	TAB (horizontal tab)	41	29	051))	73	49	111	I	I	105	69	151	i	i
10	A	012	LF (NL line feed, new line)	42	2A	052	*	*	74	4A	112	J	J	106	6A	152	j	j
11	B	013	VT (vertical tab)	43	2B	053	+	+	75	4B	113	K	K	107	6B	153	k	k
12	C	014	FF (NP form feed, new page)	44	2C	054	,	,	76	4C	114	L	L	108	6C	154	l	l
13	D	015	CR (carriage return)	45	2D	055	-	-	77	4D	115	M	M	109	6D	155	m	m
14	E	016	SO (shift out)	46	2E	056	.	.	78	4E	116	N	N	110	6E	156	n	n
15	F	017	SI (shift in)	47	2F	057	/	/	79	4F	117	O	O	111	6F	157	o	o
16	10	020	DLE (data link escape)	48	30	060	0	Ø	80	50	120	P	P	112	70	160	p	p
17	11	021	DC1 (device control 1)	49	31	061	1	1	81	51	121	Q	Q	113	71	161	q	q
18	12	022	DC2 (device control 2)	50	32	062	2	2	82	52	122	R	R	114	72	162	r	r
19	13	023	DC3 (device control 3)	51	33	063	3	3	83	53	123	S	S	115	73	163	s	s
20	14	024	DC4 (device control 4)	52	34	064	4	4	84	54	124	T	T	116	74	164	t	t
21	15	025	NAK (negative acknowledge)	53	35	065	5	5	85	55	125	U	U	117	75	165	u	u
22	16	026	SYN (synchronous idle)	54	36	066	6	6	86	56	126	V	V	118	76	166	v	v
23	17	027	ETB (end of trans. block)	55	37	067	7	7	87	57	127	W	W	119	77	167	w	w
24	18	030	CAN (cancel)	56	38	070	8	8	88	58	130	X	X	120	78	170	x	x
25	19	031	EM (end of medium)	57	39	071	9	9	89	59	131	Y	Y	121	79	171	y	y
26	1A	032	SUB (substitute)	58	3A	072	:	:	90	5A	132	Z	Z	122	7A	172	z	z
27	1B	033	ESC (escape)	59	3B	073	;	:	91	5B	133	[[123	7B	173	{	{
28	1C	034	FS (file separator)	60	3C	074	<	<	92	5C	134	\	\	124	7C	174	|	
29	1D	035	GS (group separator)	61	3D	075	=	=	93	5D	135]]	125	7D	175	}	}
30	1E	036	RS (record separator)	62	3E	076	>	>	94	5E	136	^	^	126	7E	176	~	~
31	1F	037	US (unit separator)	63	3F	077	?	?	95	5F	137	_	_	127	7F	177		DEL

Source: www.LookupTables.com

128	Ç	144	É	161	í	177	■■■	193	✚	209	〒	225	฿	241	±
129	ü	145	æ	162	ó	178	■■■	194	━	210	₩	226	Γ	242	≥
130	é	146	Æ	163	ú	179	━	195	━	211	₪	227	π	243	≤
131	â	147	ö	164	ñ	180	━	196	━	212	₭	228	Σ	244	ƒ
132	ã	148	ö	165	Ñ	181	━	197	━	213	₲	229	σ	245	J
133	à	149	ò	166	˜	182	━	198	━	214	₲	230	μ	246	+
134	å	150	û	167	◦	183	〒	199	━	215	━	231	τ	247	≈
135	ç	151	ù	168	¸	184	━	200	₪	216	━	232	Φ	248	◦
136	ê	152	—	169	—	185	━	201	₲	217	Ј	233	⊖	249	-
137	ë	153	Ö	170	━	186	━	202	━	218	₲	234	□	250	-
138	è	154	Ü	171	½	187	━	203	₩	219	━	235	δ	251	✓
139	í	156	£	172	¼	188	━	204	━	220	━	236	∞	252	-
140	í	157	⌘	173	í	189	━	205	=	221	━	237	◊	253	²
141	í	158	—	174	«	190	━	206	━	222	━	238	ε	254	■
142	À	159	/	175	»	191	━	207	━	223	━	239	∞	255	
143	Å	160	á	176	■■■	192	━	208	━	224	α	240	=		

LPG gas sensor HS-133 specifications

1.Characteristics

- 1.1 High sensitive, good selectivity to fume and alcohol.
- 1.2 Long period using life and reliable stability.

2. Application

- 2.1 Gas leakage detecting in family and industry
- 2.2 Suitable for detecting equipments of LPG、isobutane、propane、methane.

3. Structure

- 3.1 Structure and configuration of HS-133 as below Fig. 1

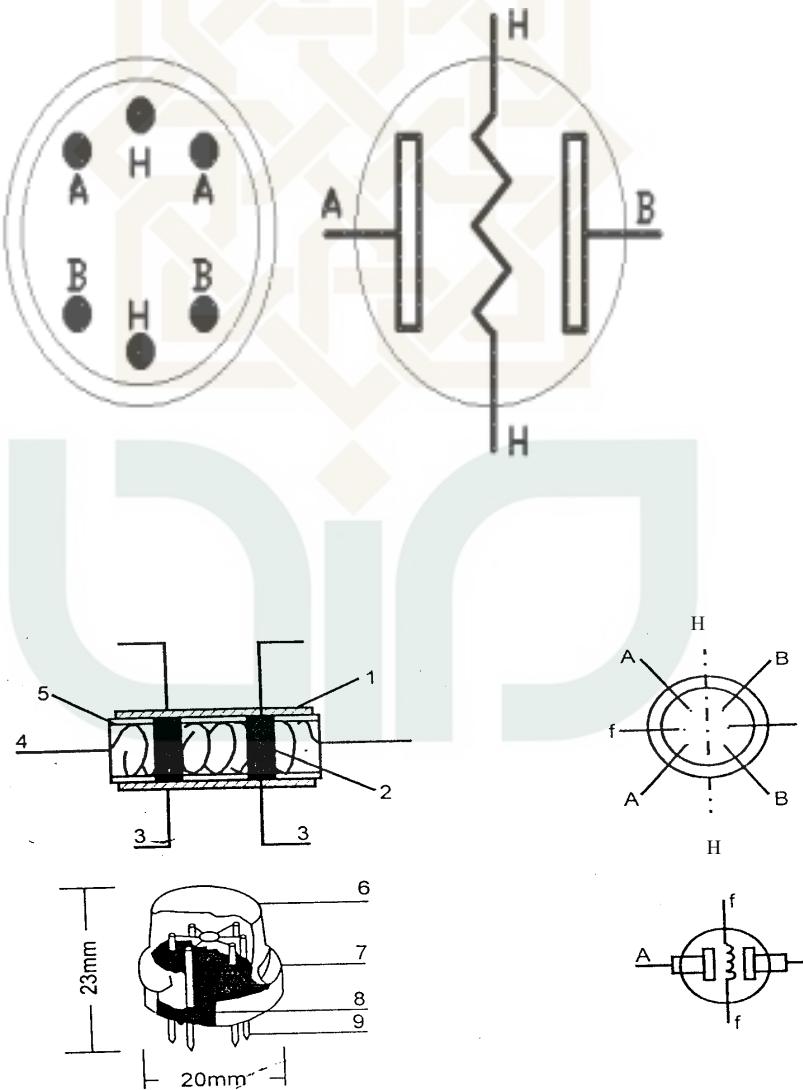


Fig.1

series	Parts	Materials
1	gas sensing layer	SnO ₂
2	measurement electrode	Au
3	measurement electrode ignited line	Pt
4	Heater	Ni-Cr alloy
5	tubular ceramic basic body	Al ₂ O ₃
6	anti-explosion network	100 dual layer atainless steel (SUS316)
7	clamp ring	materials valcanized Ni
8	basic seat	bakelite
9	tube foot	materils valcanized Ni

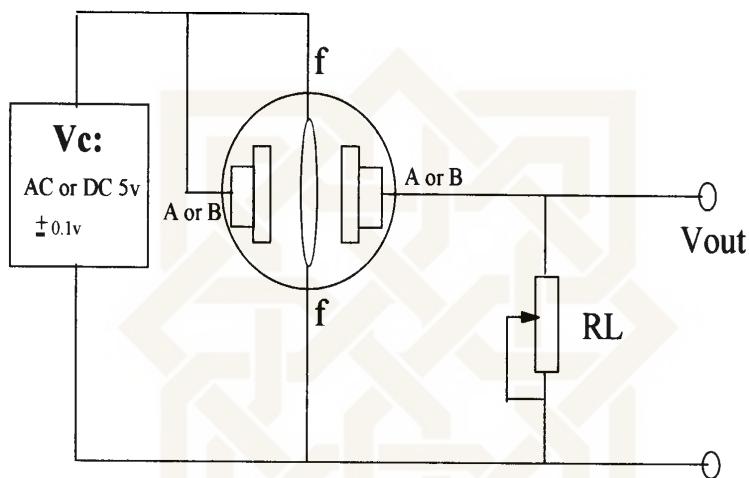


Fig:2

3.2 HS-133 have 6 pins, 4 of them are used to catch signals, and other 2 are used for providing heating current. Electric parameter measurement circuit is shown as Fig.2

4. Property

4.1 Standard work condition

Symbol	Parameter name	Technical condition	Remarks
V _c	circuit voltage	5V	AC OR DC
V _H	Heating voltage	5V	ACOR DC
P _L	load resistance	can be adjustable	P _s <25mW
R _H	heater resistance	33 Ω ±5%	room Tem
P _H	heating consumption	less than 800mw	

4.2 Environment condition

Symbol	Parameter name	Technical condition	Remarks
Tao	Uaing Tem	-20°C-50°C	
Tas	storage Tem	-20°C-70°C	
RH	related humidity	less than 95%Rh	

O ₂	oxygen concentration	21%(standard condition)Oxygen co-ncentration can affect sensitivity	minimum value is over 2%
----------------	----------------------	---	--------------------------

4.3 Sensitivity characteristic

Symbol	Parameter name	Technical parameter	Remark
Rs	sensing body resistance	2k Ω -20k Ω (2000ppm isobutane)	Detecting concentration scope: 300ppm-10000ppm isobutane or LPG
α (5000/1000) isobutane	concentration slope rate	≤0.6	
standard detecting condition	Temp: 20°C ± 2°C Humidity: 65%±5%	Vc:5V±0.1 Vh: 5V±0.1	
preheat time	over 24 hour		

4.4 Machinary characteristic

Project	Condition	Property
Vibration	frequency 100cpm	Should be conformed to given sensitivity characteristic
	vertical vibrating amplitude	
	time 1 hour	
Punch	Acceleration 100G	
	punch times 5	

5. Sensitivity characteristic curve of HS-133

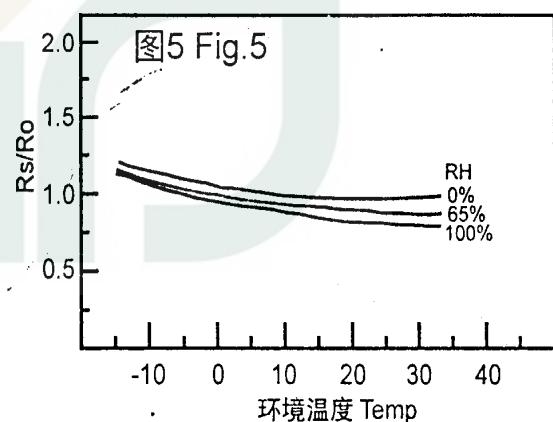
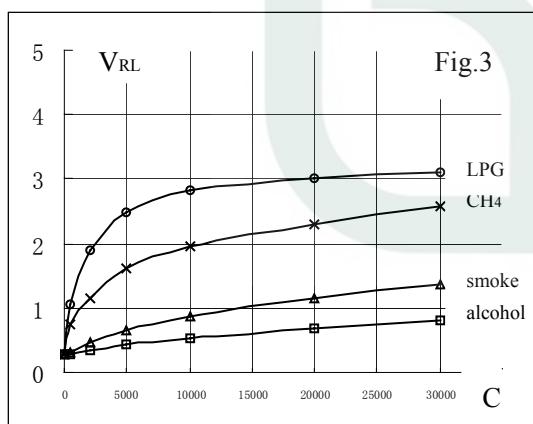


Fig 3 is relation curve of V_{RL} and gas concentration.
in their: Temp: 20°C、Humidity: 65%、O₂ concentration 21% RL = 5k Ω

Fig 4 is relation curve between surface resistance of HS-133 and environment related humidity.
Under the conditions of:

R₀ = 20°C, RH= 0% in 2000ppmLPG

Rs = resistance value in other Temp.

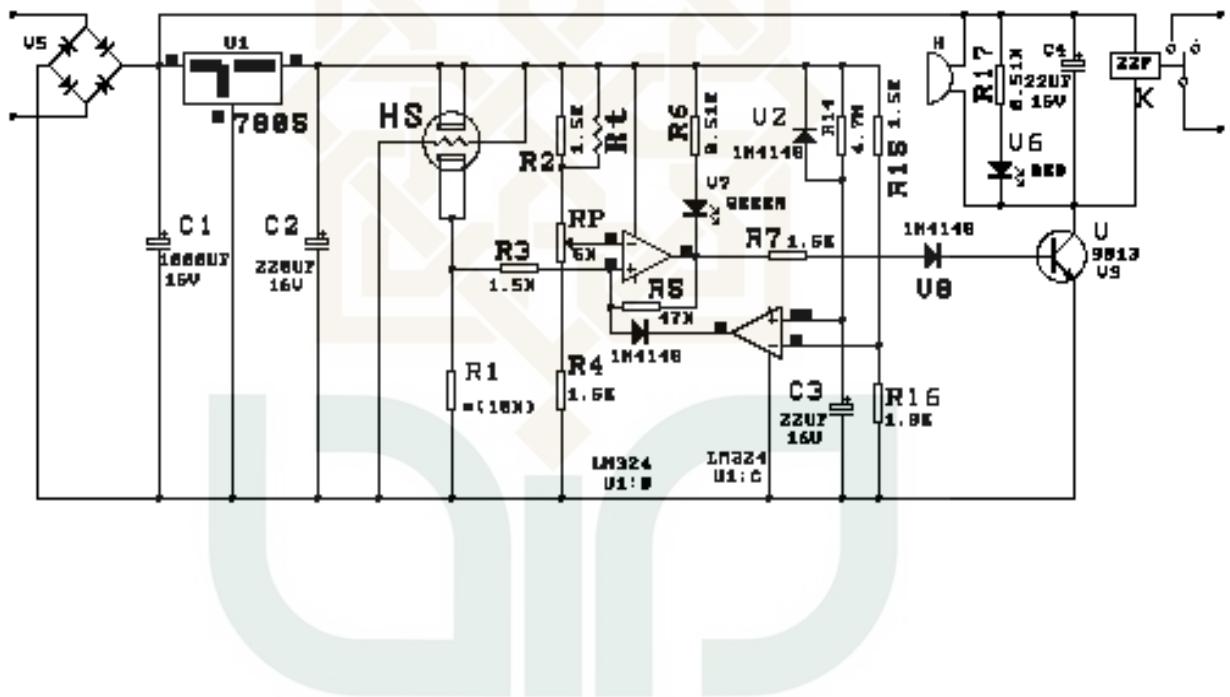
6. Sensitivity adjustment

Resistance value will be changing in the different spices and different concentration gas. So, when user operating the components, sensitivity adjustment is necessary. We suggest that use 300ppm-2000ppm isobutane*<i-C₄H₁₀>* or LPG as standard sensitivity adjustment concentration gas.

Adjustment steps:

- a. Input HS-133 to application circuits.
- b. Before test the long storage HS-133 we suggest the pre-heating time should not be shorter than 24 hours in order to guarantee HS-133 property can reach stability completely.
- c. In the detecting gas concentration, adjust the load resistance RL until suitable signal output.

7. Application circuit which have temperature compensation function.



Features

- High-performance, Low-power AVR® 8-bit Microcontroller
- Advanced RISC Architecture
 - 130 Powerful Instructions – Most Single-clock Cycle Execution
 - 32 x 8 General Purpose Working Registers
 - Fully Static Operation
 - Up to 16 MIPS Throughput at 16 MHz
 - On-chip 2-cycle Multiplier
- High Endurance Non-volatile Memory segments
 - 8K Bytes of In-System Self-programmable Flash program memory
 - 512 Bytes EEPROM
 - 1K Byte Internal SRAM
 - Write/Erase Cycles: 10,000 Flash/100,000 EEPROM
 - Data retention: 20 years at 85°C/100 years at 25°C⁽¹⁾
 - Optional Boot Code Section with Independent Lock Bits
 - In-System Programming by On-chip Boot Program
 - True Read-While-Write Operation
 - Programming Lock for Software Security
- Peripheral Features
 - Two 8-bit Timer/Counters with Separate Prescaler, one Compare Mode
 - One 16-bit Timer/Counter with Separate Prescaler, Compare Mode, and Capture Mode
 - Real Time Counter with Separate Oscillator
 - Three PWM Channels
 - 8-channel ADC in TQFP and QFN/MLF package
Eight Channels 10-bit Accuracy
 - 6-channel ADC in PDIP package
Six Channels 10-bit Accuracy
 - Byte-oriented Two-wire Serial Interface
 - Programmable Serial USART
 - Master/Slave SPI Serial Interface
 - Programmable Watchdog Timer with Separate On-chip Oscillator
 - On-chip Analog Comparator
- Special Microcontroller Features
 - Power-on Reset and Programmable Brown-out Detection
 - Internal Calibrated RC Oscillator
 - External and Internal Interrupt Sources
 - Five Sleep Modes: Idle, ADC Noise Reduction, Power-save, Power-down, and Standby
- I/O and Packages
 - 23 Programmable I/O Lines
 - 28-lead PDIP, 32-lead TQFP, and 32-pad QFN/MLF
- Operating Voltages
 - 2.7 - 5.5V (ATmega8L)
 - 4.5 - 5.5V (ATmega8)
- Speed Grades
 - 0 - 8 MHz (ATmega8L)
 - 0 - 16 MHz (ATmega8)
- Power Consumption at 4 MHz, 3V, 25°C
 - Active: 3.6 mA
 - Idle Mode: 1.0 mA
 - Power-down Mode: 0.5 µA



**8-bit AVR®
with 8K Bytes
In-System
Programmable
Flash**

**ATmega8
ATmega8L**

Summary

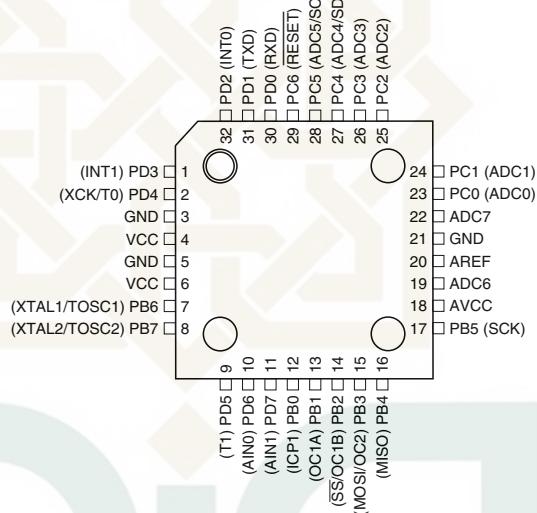


Pin Configurations

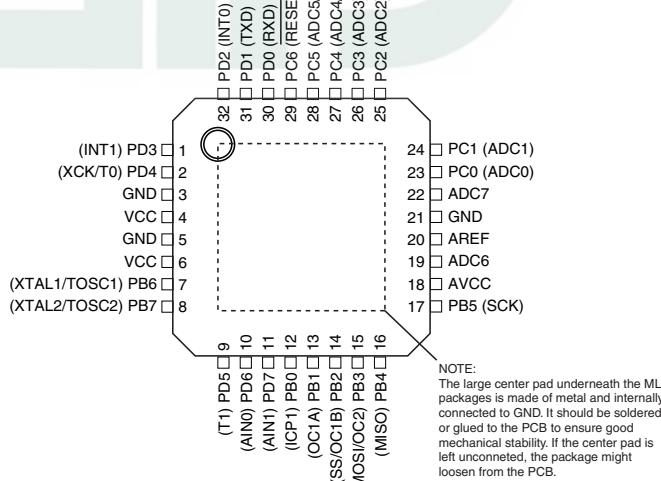
PDIP

(RESET) PC6	1	28	PC5 (ADC5/SCL)
(RXD) PD0	2	27	PC4 (ADC4/SDA)
(TXD) PD1	3	26	PC3 (ADC3)
(INT0) PD2	4	25	PC2 (ADC2)
(INT1) PD3	5	24	PC1 (ADC1)
(XCK/T0) PD4	6	23	PC0 (ADC0)
VCC	7	22	GND
GND	8	21	AREF
(XTAL1/TOSC1) PB6	9	20	AVCC
(XTAL2/TOSC2) PB7	10	19	PB5 (SCK)
(T1) PD5	11	18	PB4 (MISO)
(AIN0) PD6	12	17	PB3 (MOSI/OC2)
(AIN1) PD7	13	16	PB2 (SS/OC1B)
(ICP1) PB0	14	15	PB1 (OC1A)

TQFP Top View



MLF Top View

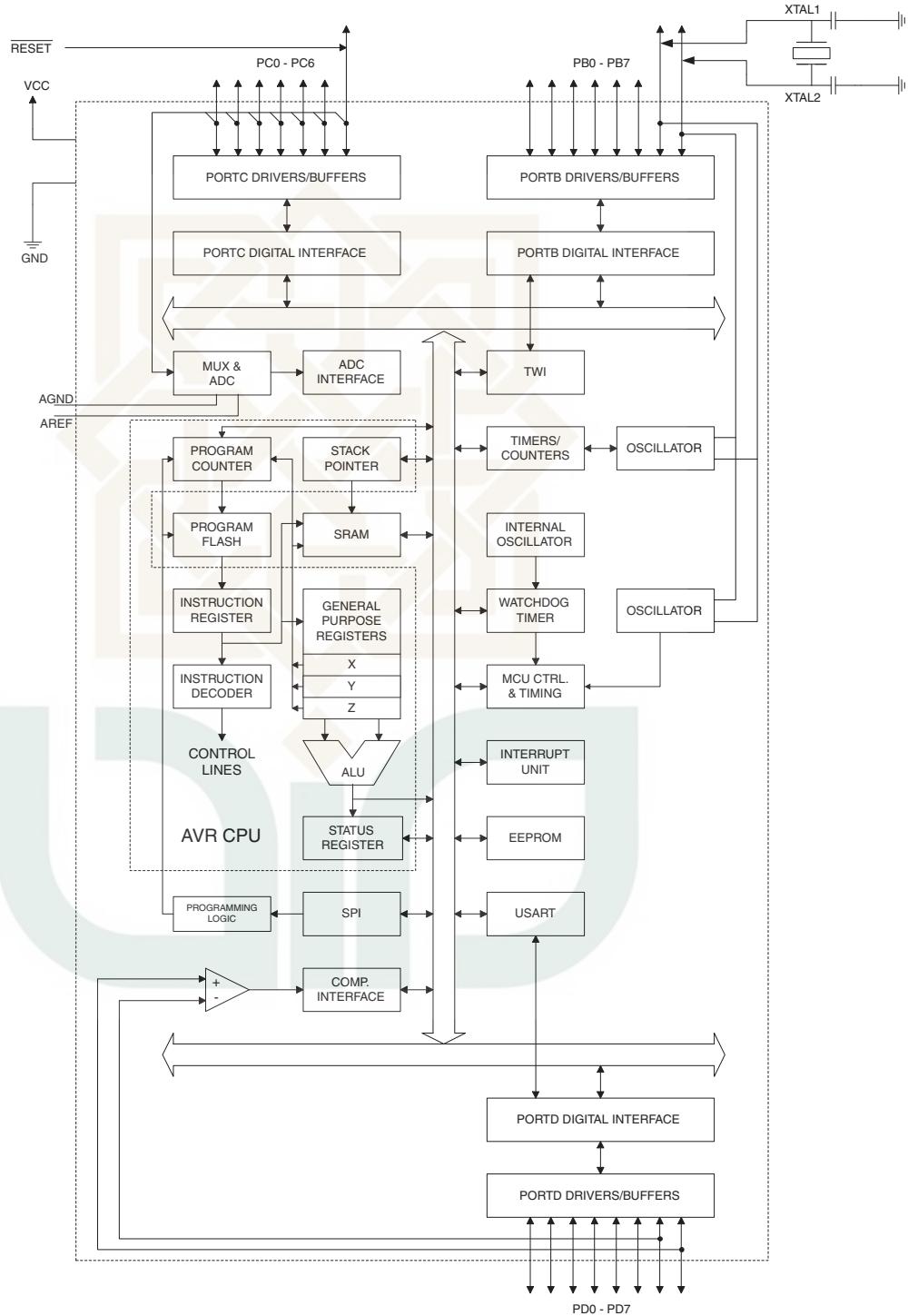


Overview

The ATmega8 is a low-power CMOS 8-bit microcontroller based on the AVR RISC architecture. By executing powerful instructions in a single clock cycle, the ATmega8 achieves throughputs approaching 1 MIPS per MHz, allowing the system designer to optimize power consumption versus processing speed.

Block Diagram

Figure 1. Block Diagram





The AVR core combines a rich instruction set with 32 general purpose working registers. All the 32 registers are directly connected to the Arithmetic Logic Unit (ALU), allowing two independent registers to be accessed in one single instruction executed in one clock cycle. The resulting architecture is more code efficient while achieving throughputs up to ten times faster than conventional CISC microcontrollers.

The ATmega8 provides the following features: 8K bytes of In-System Programmable Flash with Read-While-Write capabilities, 512 bytes of EEPROM, 1K byte of SRAM, 23 general purpose I/O lines, 32 general purpose working registers, three flexible Timer/Counters with compare modes, internal and external interrupts, a serial programmable USART, a byte oriented Two-wire Serial Interface, a 6-channel ADC (eight channels in TQFP and QFN/MLF packages) with 10-bit accuracy, a programmable Watchdog Timer with Internal Oscillator, an SPI serial port, and five software selectable power saving modes. The Idle mode stops the CPU while allowing the SRAM, Timer/Counters, SPI port, and interrupt system to continue functioning. The Power-down mode saves the register contents but freezes the Oscillator, disabling all other chip functions until the next Interrupt or Hardware Reset. In Power-save mode, the asynchronous timer continues to run, allowing the user to maintain a timer base while the rest of the device is sleeping. The ADC Noise Reduction mode stops the CPU and all I/O modules except asynchronous timer and ADC, to minimize switching noise during ADC conversions. In Standby mode, the crystal/resonator Oscillator is running while the rest of the device is sleeping. This allows very fast start-up combined with low-power consumption.

The device is manufactured using Atmel's high density non-volatile memory technology. The Flash Program memory can be reprogrammed In-System through an SPI serial interface, by a conventional non-volatile memory programmer, or by an On-chip boot program running on the AVR core. The boot program can use any interface to download the application program in the Application Flash memory. Software in the Boot Flash Section will continue to run while the Application Flash Section is updated, providing true Read-While-Write operation. By combining an 8-bit RISC CPU with In-System Self-Programmable Flash on a monolithic chip, the Atmel ATmega8 is a powerful microcontroller that provides a highly-flexible and cost-effective solution to many embedded control applications.

The ATmega8 AVR is supported with a full suite of program and system development tools, including C compilers, macro assemblers, program debugger/simulators, In-Circuit Emulators, and evaluation kits.

Disclaimer

Typical values contained in this datasheet are based on simulations and characterization of other AVR microcontrollers manufactured on the same process technology. Min and Max values will be available after the device is characterized.

Pin Descriptions

VCC	Digital supply voltage.
GND	Ground.
Port B (PB7..PB0)	Port B is an 8-bit bi-directional I/O port with internal pull-up resistors (selected for each bit). The Port B output buffers have symmetrical drive characteristics with both high sink and source capability. As inputs, Port B pins that are externally pulled low will source current if the pull-up resistors are activated. The Port B pins are tri-stated when a reset condition becomes active, even if the clock is not running.
XTAL1/XTAL2/TOSC1/ TOSC2	Depending on the clock selection fuse settings, PB6 can be used as input to the inverting Oscillator amplifier and input to the internal clock operating circuit. Depending on the clock selection fuse settings, PB7 can be used as output from the inverting Oscillator amplifier. If the Internal Calibrated RC Oscillator is used as chip clock source, PB7..6 is used as TOSC2..1 input for the Asynchronous Timer/Counter2 if the AS2 bit in ASSR is set. The various special features of Port B are elaborated in "Alternate Functions of Port B" on page 58 and "System Clock and Clock Options" on page 25 .
Port C (PC5..PC0)	Port C is an 7-bit bi-directional I/O port with internal pull-up resistors (selected for each bit). The Port C output buffers have symmetrical drive characteristics with both high sink and source capability. As inputs, Port C pins that are externally pulled low will source current if the pull-up resistors are activated. The Port C pins are tri-stated when a reset condition becomes active, even if the clock is not running.
PC6/RESET	If the RSTDISBL Fuse is programmed, PC6 is used as an I/O pin. Note that the electrical characteristics of PC6 differ from those of the other pins of Port C. If the RSTDISBL Fuse is unprogrammed, PC6 is used as a Reset input. A low level on this pin for longer than the minimum pulse length will generate a Reset, even if the clock is not running. The minimum pulse length is given in Table 15 on page 38 . Shorter pulses are not guaranteed to generate a Reset. The various special features of Port C are elaborated on page 61 .
Port D (PD7..PD0)	Port D is an 8-bit bi-directional I/O port with internal pull-up resistors (selected for each bit). The Port D output buffers have symmetrical drive characteristics with both high sink and source capability. As inputs, Port D pins that are externally pulled low will source current if the pull-up resistors are activated. The Port D pins are tri-stated when a reset condition becomes active, even if the clock is not running. Port D also serves the functions of various special features of the ATmega8 as listed on page 63 .
RESET	Reset input. A low level on this pin for longer than the minimum pulse length will generate a reset, even if the clock is not running. The minimum pulse length is given in Table 15 on page 38 . Shorter pulses are not guaranteed to generate a reset.

AV_{CC}

AV_{CC} is the supply voltage pin for the A/D Converter, Port C (3..0), and ADC (7..6). It should be externally connected to V_{CC}, even if the ADC is not used. If the ADC is used, it should be connected to V_{CC} through a low-pass filter. Note that Port C (5..4) use digital supply voltage, V_{CC}.

AREF

AREF is the analog reference pin for the A/D Converter.

ADC7..6 (TQFP and QFN/MLF Package Only)

In the TQFP and QFN/MLF package, ADC7..6 serve as analog inputs to the A/D converter. These pins are powered from the analog supply and serve as 10-bit ADC channels.



Resources

A comprehensive set of development tools, application notes and datasheets are available for download on <http://www.atmel.com/avr>.

Data Retention

Reliability Qualification results show that the projected data retention failure rate is much less than 1 PPM over 20 years at 85°C or 100 years at 25°C.



Register Summary

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Page
0x3F (0x5F)	SREG	I	T	H	S	V	N	Z	C	11
0x3E (0x5E)	SPH	—	—	—	—	—	SP10	SP9	SP8	13
0x3D (0x5D)	SPL	SP7	SP6	SP5	SP4	SP3	SP2	SP1	SP0	13
0x3C (0x5C)	Reserved									
0x3B (0x5B)	GICR	INT1	INT0	—	—	—	—	IVSEL	IVCE	49, 67
0x3A (0x5A)	GIFR	INTF1	INTFO	—	—	—	—	—	—	68
0x39 (0x59)	TIMSK	OCIE2	TOIE2	TICIE1	OCIE1A	OCIE1B	TOIE1	—	TOIE0	72, 102, 122
0x38 (0x58)	TIFR	OCF2	TOV2	ICF1	OCF1A	OCF1B	TOV1	—	TOV0	73, 102, 122
0x37 (0x57)	SPMCR	SPMIE	RWWSB	—	RWWRE	BLBSET	PGWRT	PGERS	SPMEN	213
0x36 (0x56)	TWCR	TWINT	TWEA	TWSTA	TWSTO	TWWC	TWEN	—	TWIE	171
0x35 (0x55)	MCUCR	SE	SM2	SM1	SM0	ISC11	ISC10	ISC01	ISC00	33, 66
0x34 (0x54)	MCUCSR	—	—	—	—	WDRF	BORF	EXTRF	PORF	41
0x33 (0x53)	TCCR0	—	—	—	—	—	CS02	CS01	CS00	72
0x32 (0x52)	TCNT0									72
0x31 (0x51)	OSCCAL									31
0x30 (0x50)	SFIOR	—	—	—	—	ACME	PUD	PSR2	PSR10	58, 75, 123, 193
0x2F (0x4F)	TCCR1A	COM1A1	COM1A0	COM1B1	COM1B0	FOC1A	FOC1B	WGM11	WGM10	96
0x2E (0x4E)	TCCR1B	ICNC1	ICES1	—	WGM13	WGM12	CS12	CS11	CS10	100
0x2D (0x4D)	TCNT1H									101
0x2C (0x4C)	TCNT1L									101
0x2B (0x4B)	OCR1AH									101
0x2A (0x4A)	OCR1AL									101
0x29 (0x49)	OCR1BH									101
0x28 (0x48)	OCR1BL									101
0x27 (0x47)	ICR1H									102
0x26 (0x46)	ICR1L									102
0x25 (0x45)	TCCR2	FOC2	WGM20	COM21	COM20	WGM21	CS22	CS21	CS20	117
0x24 (0x44)	TCNT2									119
0x23 (0x43)	OCR2									119
0x22 (0x42)	ASSR	—	—	—	—	AS2	TCN2UB	OCR2UB	TCR2UB	119
0x21 (0x41)	WDTCR	—	—	—	WDCE	WDE	WDP2	WDP1	WDP0	43
0x20 ⁽¹⁾ (0x40) ⁽¹⁾	UBRRH	URSEL	—	—	—	—	UBRR[11:8]			158
	UCSRC	URSEL	UMSEL	UPM1	UPM0	USBS	UCS1	UCS0	UCPOL	156
0x1F (0x3F)	EEARH	—	—	—	—	—	—	—	EEAR8	20
0x1E (0x3E)	EEARL	EEAR7	EEAR6	EEAR5	EEAR4	EEAR3	EEAR2	EEAR1	EEAR0	20
0x1D (0x3D)	EEDR									20
0x1C (0x3C)	EECR	—	—	—	—	EERIE	EEMWE	EEWE	EERE	20
0x1B (0x3B)	Reserved									
0x1A (0x3A)	Reserved									
0x19 (0x39)	Reserved									
0x18 (0x38)	PORTB	PORTB7	PORTB6	PORTB5	PORTB4	PORTB3	PORTB2	PORTB1	PORTB0	65
0x17 (0x37)	DDRB	DBB7	DBB6	DBB5	DBB4	DBB3	DBB2	DBB1	DBB0	65
0x16 (0x36)	PINB	PINB7	PINB6	PINB5	PINB4	PINB3	PINB2	PINB1	PINB0	65
0x15 (0x35)	PORTC	—	PORTC6	PORTC5	PORTC4	PORTC3	PORTC2	PORTC1	PORTC0	65
0x14 (0x34)	DDRC	—	DDC6	DDC5	DDC4	DDC3	DDC2	DDC1	DDC0	65
0x13 (0x33)	PINC	—	PINC6	PINC5	PINC4	PINC3	PINC2	PINC1	PINC0	65
0x12 (0x32)	PORTD	PORTD7	PORTD6	PORTD5	PORTD4	PORTD3	PORTD2	PORTD1	PORTD0	65
0x11 (0x31)	DDRD	DDD7	DDD6	DDD5	DDD4	DDD3	DDD2	DDD1	DDD0	65
0x10 (0x30)	PIND	PIND7	PIND6	PIND5	PIND4	PIND3	PIND2	PIND1	PIND0	65
0x0F (0x2F)	SPDR									131
0x0E (0x2E)	SPSR	SPIF	WCOL	—	—	—	—	—	SPI2X	131
0x0D (0x2D)	SPCR	SPIE	SPE	DORD	MSTR	CPOL	CPHA	SPR1	SPR0	129
0x0C (0x2C)	UDR									153
0x0B (0x2B)	UCSRA	RXC	TXC	UDRE	FE	DOR	PE	U2X	MPCM	154
0x0A (0x2A)	UCSRB	RXCIE	TXCIE	UDRIE	RXEN	TXEN	UCSZ2	RXB8	TXB8	155
0x09 (0x29)	UBRRRL									158
0x08 (0x28)	ACSR	ACD	ACBG	ACO	ACI	ACIE	ACIC	ACIS1	ACIS0	194
0x07 (0x27)	ADMUX	REFS1	REFS0	ADLAR	—	MUX3	MUX2	MUX1	MUX0	205
0x06 (0x26)	ADCsRA	ADEN	ADSC	ADFR	ADIF	ADIE	ADPS2	ADPS1	ADPS0	207
0x05 (0x25)	ADCH									208
0x04 (0x24)	ADCL									208
0x03 (0x23)	TWDR									173
0x02 (0x22)	TWAR	TWA6	TWA5	TWA4	TWA3	TWA2	TWA1	TWA0	TWGCE	174

Register Summary (Continued)

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	Page
0x01 (0x21)	TWSR	TWS7	TWS6	TWS5	TWS4	TWS3	-	TWPS1	TWPS0	173
0x00 (0x20)	TWBR						Two-wire Serial Interface Bit Rate Register			

Notes:

1. Refer to the USART description for details on how to access UBRRH and UCSRC.
2. For compatibility with future devices, reserved bits should be written to zero if accessed. Reserved I/O memory addresses should never be written.
3. Some of the Status Flags are cleared by writing a logical one to them. Note that the CBI and SBI instructions will operate on all bits in the I/O Register, writing a one back into any flag read as set, thus clearing the flag. The CBI and SBI instructions work with registers 0x00 to 0x1F only.





Instruction Set Summary

Mnemonics	Operands	Description	Operation	Flags	#Clocks
ARITHMETIC AND LOGIC INSTRUCTIONS					
ADD	Rd, Rr	Add two Registers	$Rd \leftarrow Rd + Rr$	Z,C,N,V,H	1
ADC	Rd, Rr	Add with Carry two Registers	$Rd \leftarrow Rd + Rr + C$	Z,C,N,V,H	1
ADIW	Rd,K	Add Immediate to Word	$Rdh:Rdl \leftarrow Rdh:Rdl + K$	Z,C,N,V,S	2
SUB	Rd, Rr	Subtract two Registers	$Rd \leftarrow Rd - Rr$	Z,C,N,V,H	1
SUBI	Rd, K	Subtract Constant from Register	$Rd \leftarrow Rd - K$	Z,C,N,V,H	1
SBC	Rd, Rr	Subtract with Carry two Registers	$Rd \leftarrow Rd - Rr - C$	Z,C,N,V,H	1
SBCI	Rd, K	Subtract with Carry Constant from Reg.	$Rd \leftarrow Rd - K - C$	Z,C,N,V,H	1
SBIW	Rd,K	Subtract Immediate from Word	$Rdh:Rdl \leftarrow Rdh:Rdl - K$	Z,C,N,V,S	2
AND	Rd, Rr	Logical AND Registers	$Rd \leftarrow Rd \bullet Rr$	Z,N,V	1
ANDI	Rd, K	Logical AND Register and Constant	$Rd \leftarrow Rd \bullet K$	Z,N,V	1
OR	Rd, Rr	Logical OR Registers	$Rd \leftarrow Rd \vee Rr$	Z,N,V	1
ORI	Rd, K	Logical OR Register and Constant	$Rd \leftarrow Rd \vee K$	Z,N,V	1
EOR	Rd, Rr	Exclusive OR Registers	$Rd \leftarrow Rd \oplus Rr$	Z,N,V	1
COM	Rd	One's Complement	$Rd \leftarrow 0xFF - Rd$	Z,C,N,V	1
NEG	Rd	Two's Complement	$Rd \leftarrow 0x00 - Rd$	Z,C,N,V,H	1
SBR	Rd,K	Set Bit(s) in Register	$Rd \leftarrow Rd \vee K$	Z,N,V	1
CBR	Rd,K	Clear Bit(s) in Register	$Rd \leftarrow Rd \bullet (0xFF - K)$	Z,N,V	1
INC	Rd	Increment	$Rd \leftarrow Rd + 1$	Z,N,V	1
DEC	Rd	Decrement	$Rd \leftarrow Rd - 1$	Z,N,V	1
TST	Rd	Test for Zero or Minus	$Rd \leftarrow Rd \bullet Rd$	Z,N,V	1
CLR	Rd	Clear Register	$Rd \leftarrow Rd \oplus Rd$	Z,N,V	1
SER	Rd	Set Register	$Rd \leftarrow 0xFF$	None	1
MUL	Rd, Rr	Multiply Unsigned	$R1:R0 \leftarrow Rd \times Rr$	Z,C	2
MULS	Rd, Rr	Multiply Signed	$R1:R0 \leftarrow Rd \times Rr$	Z,C	2
MULSU	Rd, Rr	Multiply Signed with Unsigned	$R1:R0 \leftarrow Rd \times Rr$	Z,C	2
FMUL	Rd, Rr	Fractional Multiply Unsigned	$R1:R0 \leftarrow (Rd \times Rr) \ll 1$	Z,C	2
FMULS	Rd, Rr	Fractional Multiply Signed	$R1:R0 \leftarrow (Rd \times Rr) \ll 1$	Z,C	2
FMULSU	Rd, Rr	Fractional Multiply Signed with Unsigned	$R1:R0 \leftarrow (Rd \times Rr) \ll 1$	Z,C	2
BRANCH INSTRUCTIONS					
RJMP	k	Relative Jump	$PC \leftarrow PC + k + 1$	None	2
IJMP		Indirect Jump to (Z)	$PC \leftarrow Z$	None	2
RCALL	k	Relative Subroutine Call	$PC \leftarrow PC + k + 1$	None	3
ICALL		Indirect Call to (Z)	$PC \leftarrow Z$	None	3
RET		Subroutine Return	$PC \leftarrow STACK$	None	4
RETI		Interrupt Return	$PC \leftarrow STACK$	I	4
CPSE	Rd,Rr	Compare, Skip if Equal	if ($Rd = Rr$) $PC \leftarrow PC + 2$ or 3	None	1 / 2 / 3
CP	Rd,Rr	Compare	$Rd - Rr$	Z, N,V,C,H	1
CPC	Rd,Rr	Compare with Carry	$Rd - Rr - C$	Z, N,V,C,H	1
CPI	Rd,K	Compare Register with Immediate	$Rd - K$	Z, N,V,C,H	1
SBRC	Rr, b	Skip if Bit in Register Cleared	if ($Rr(b)=0$) $PC \leftarrow PC + 2$ or 3	None	1 / 2 / 3
SBRS	Rr, b	Skip if Bit in Register is Set	if ($Rr(b)=1$) $PC \leftarrow PC + 2$ or 3	None	1 / 2 / 3
SBIC	P, b	Skip if Bit in I/O Register Cleared	if ($P(b)=0$) $PC \leftarrow PC + 2$ or 3	None	1 / 2 / 3
SBIS	P, b	Skip if Bit in I/O Register is Set	if ($P(b)=1$) $PC \leftarrow PC + 2$ or 3	None	1 / 2 / 3
BRBS	s, k	Branch if Status Flag Set	if ($SREG(s) = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRBC	s, k	Branch if Status Flag Cleared	if ($SREG(s) = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BREQ	k	Branch if Equal	if ($Z = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRNE	k	Branch if Not Equal	if ($Z = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRCS	k	Branch if Carry Set	if ($C = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRCC	k	Branch if Carry Cleared	if ($C = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRSH	k	Branch if Same or Higher	if ($C = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRLO	k	Branch if Lower	if ($C = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRMI	k	Branch if Minus	if ($N = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRPL	k	Branch if Plus	if ($N = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRGE	k	Branch if Greater or Equal, Signed	if ($(N \oplus V) = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRLT	k	Branch if Less Than Zero, Signed	if ($(N \oplus V) = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRHS	k	Branch if Half Carry Flag Set	if ($H = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRHC	k	Branch if Half Carry Flag Cleared	if ($H = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRTS	k	Branch if T Flag Set	if ($T = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRTC	k	Branch if T Flag Cleared	if ($T = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRVS	k	Branch if Overflow Flag is Set	if ($V = 1$) then $PC \leftarrow PC + k + 1$	None	1 / 2
BRVC	k	Branch if Overflow Flag is Cleared	if ($V = 0$) then $PC \leftarrow PC + k + 1$	None	1 / 2
Mnemonics	Operands	Description	Operation	Flags	#Clocks

Instruction Set Summary (Continued)

BRIE	k	Branch if Interrupt Enabled	if (I = 1) then PC ← PC + k + 1	None	1 / 2
BRID	k	Branch if Interrupt Disabled	if (I = 0) then PC ← PC + k + 1	None	1 / 2
DATA TRANSFER INSTRUCTIONS					
MOV	Rd, Rr	Move Between Registers	Rd ← Rr	None	1
MOVW	Rd, Rr	Copy Register Word	Rd+1:Rd ← Rr+1:Rr	None	1
LDI	Rd, K	Load Immediate	Rd ← K	None	1
LD	Rd, X	Load Indirect	Rd ← (X)	None	2
LD	Rd, X+	Load Indirect and Post-Inc.	Rd ← (X), X ← X + 1	None	2
LD	Rd, -X	Load Indirect and Pre-Dec.	X ← X - 1, Rd ← (X)	None	2
LD	Rd, Y	Load Indirect	Rd ← (Y)	None	2
LD	Rd, Y+	Load Indirect and Post-Inc.	Rd ← (Y), Y ← Y + 1	None	2
LD	Rd, -Y	Load Indirect and Pre-Dec.	Y ← Y - 1, Rd ← (Y)	None	2
LDD	Rd,Y+q	Load Indirect with Displacement	Rd ← (Y + q)	None	2
LD	Rd, Z	Load Indirect	Rd ← (Z)	None	2
LD	Rd, Z+	Load Indirect and Post-Inc.	Rd ← (Z), Z ← Z+1	None	2
LD	Rd, -Z	Load Indirect and Pre-Dec.	Z ← Z - 1, Rd ← (Z)	None	2
LDD	Rd,Z+q	Load Indirect with Displacement	Rd ← (Z + q)	None	2
LDS	Rd, k	Load Direct from SRAM	Rd ← (k)	None	2
ST	X, Rr	Store Indirect	(X) ← Rr	None	2
ST	X+, Rr	Store Indirect and Post-Inc.	(X) ← Rr, X ← X + 1	None	2
ST	-X, Rr	Store Indirect and Pre-Dec.	X ← X - 1, (X) ← Rr	None	2
ST	Y, Rr	Store Indirect	(Y) ← Rr	None	2
ST	Y+, Rr	Store Indirect and Post-Inc.	(Y) ← Rr, Y ← Y + 1	None	2
ST	-Y, Rr	Store Indirect and Pre-Dec.	Y ← Y - 1, (Y) ← Rr	None	2
STD	Y+q,Rr	Store Indirect with Displacement	(Y + q) ← Rr	None	2
ST	Z, Rr	Store Indirect	(Z) ← Rr	None	2
ST	Z+, Rr	Store Indirect and Post-Inc.	(Z) ← Rr, Z ← Z + 1	None	2
ST	-Z, Rr	Store Indirect and Pre-Dec.	Z ← Z - 1, (Z) ← Rr	None	2
STD	Z+q,Rr	Store Indirect with Displacement	(Z + q) ← Rr	None	2
STS	k, Rr	Store Direct to SRAM	(k) ← Rr	None	2
LPM		Load Program Memory	R0 ← (Z)	None	3
LPM	Rd, Z	Load Program Memory	Rd ← (Z)	None	3
LPM	Rd, Z+	Load Program Memory and Post-Inc	Rd ← (Z), Z ← Z+1	None	3
SPM		Store Program Memory	(Z) ← R1:R0	None	-
IN	Rd, P	In Port	Rd ← P	None	1
OUT	P, Rr	Out Port	P ← Rr	None	1
PUSH	Rr	Push Register on Stack	STACK ← Rr	None	2
POP	Rd	Pop Register from Stack	Rd ← STACK	None	2
BIT AND BIT-TEST INSTRUCTIONS					
SBI	P,b	Set Bit in I/O Register	I/O(P,b) ← 1	None	2
CBI	P,b	Clear Bit in I/O Register	I/O(P,b) ← 0	None	2
LSL	Rd	Logical Shift Left	Rd(n+1) ← Rd(n), Rd(0) ← 0	Z,C,N,V	1
LSR	Rd	Logical Shift Right	Rd(n) ← Rd(n+1), Rd(7) ← 0	Z,C,N,V	1
ROL	Rd	Rotate Left Through Carry	Rd(0)←C,Rd(n+1)←Rd(n),C←Rd(7)	Z,C,N,V	1
ROR	Rd	Rotate Right Through Carry	Rd(7)←C,Rd(n)←Rd(n+1),C←Rd(0)	Z,C,N,V	1
ASR	Rd	Arithmetic Shift Right	Rd(n) ← Rd(n+1), n=0..6	Z,C,N,V	1
SWAP	Rd	Swap Nibbles	Rd(3..0)←Rd(7..4),Rd(7..4)←Rd(3..0)	None	1
BSET	s	Flag Set	SREG(s) ← 1	SREG(s)	1
BCLR	s	Flag Clear	SREG(s) ← 0	SREG(s)	1
BST	Rr, b	Bit Store from Register to T	T ← Rr(b)	T	1
BLD	Rd, b	Bit load from T to Register	Rd(b) ← T	None	1
SEC		Set Carry	C ← 1	C	1
CLC		Clear Carry	C ← 0	C	1
SEN		Set Negative Flag	N ← 1	N	1
CLN		Clear Negative Flag	N ← 0	N	1
SEZ		Set Zero Flag	Z ← 1	Z	1
CLZ		Clear Zero Flag	Z ← 0	Z	1
SEI		Global Interrupt Enable	I ← 1	I	1
CLI		Global Interrupt Disable	I ← 0	I	1
SES		Set Signed Test Flag	S ← 1	S	1
CLS		Clear Signed Test Flag	S ← 0	S	1
SEV		Set Twos Complement Overflow	V ← 1	V	1
CLV		Clear Twos Complement Overflow	V ← 0	V	1
SET		Set T in SREG	T ← 1	T	1
Mnemonics	Operands	Description	Operation	Flags	#Clocks



Instruction Set Summary (Continued)

CLT	Clear T in SREG	$T \leftarrow 0$	T	1
SEH	Set Half Carry Flag in SREG	$H \leftarrow 1$	H	1
CLH	Clear Half Carry Flag in SREG	$H \leftarrow 0$	H	1
MCU CONTROL INSTRUCTIONS				
NOP	No Operation		None	1
SLEEP	Sleep	(see specific descr. for Sleep function)	None	1
WDR	Watchdog Reset	(see specific descr. for WDR/timer)	None	1



Ordering Information

Speed (MHz)	Power Supply	Ordering Code ⁽²⁾	Package ⁽¹⁾	Operation Range
8	2.7 - 5.5	ATmega8L-8AU ATmega8L-8PU ATmega8L-8MU	32A 28P3 32M1-A	Industrial (-40°C to 85°C)
16	4.5 - 5.5	ATmega8-16AU ATmega8-16PU ATmega8-16MU	32A 28P3 32M1-A	

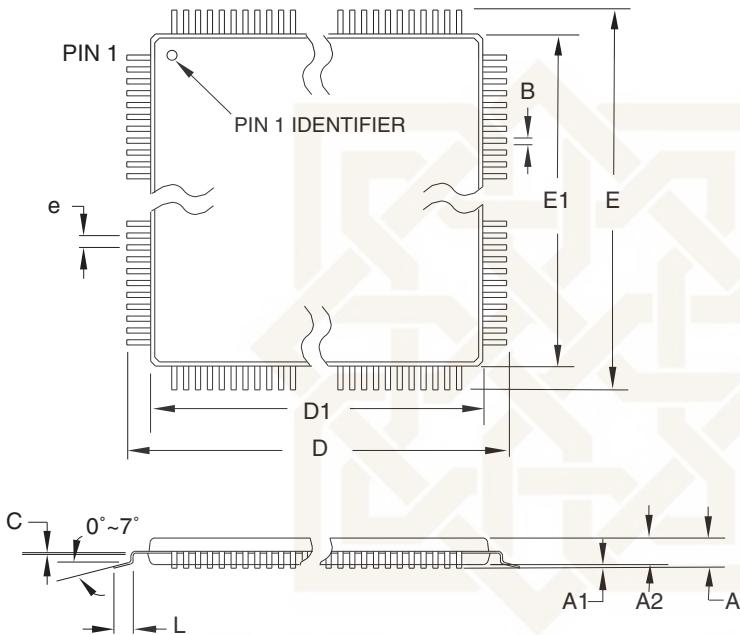
- Notes:
1. This device can also be supplied in wafer form. Please contact your local Atmel sales office for detailed ordering information and minimum quantities.
 2. Pb-free packaging complies to the European Directive for Restriction of Hazardous Substances (RoHS directive). Also Halide free and fully Green.



Package Type	
32A	32-lead, Thin (1.0 mm) Plastic Quad Flat Package (TQFP)
28P3	28-lead, 0.300" Wide, Plastic Dual Inline Package (PDIP)
32M1-A	32-pad, 5 x 5 x 1.0 body, Lead Pitch 0.50 mm Quad Flat No-Lead/Micro Lead Frame Package (QFN/MLF)

Packaging Information

32A



COMMON DIMENSIONS
(Unit of Measure = mm)

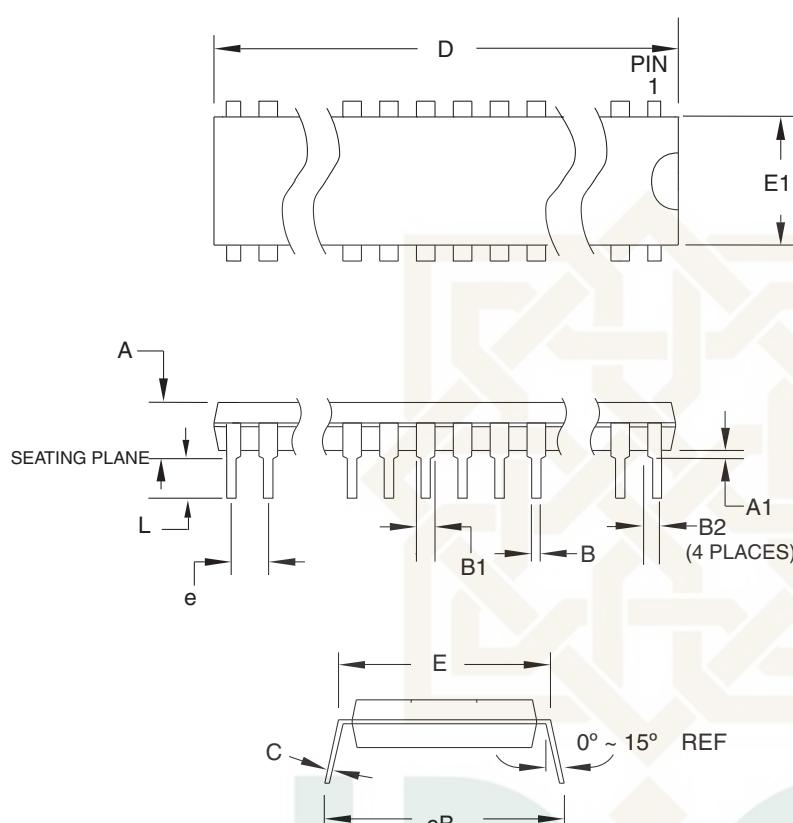
SYMBOL	MIN	NOM	MAX	NOTE
A	—	—	1.20	
A1	0.05	—	0.15	
A2	0.95	1.00	1.05	
D	8.75	9.00	9.25	
D1	6.90	7.00	7.10	Note 2
E	8.75	9.00	9.25	
E1	6.90	7.00	7.10	Note 2
B	0.30	—	0.45	
C	0.09	—	0.20	
L	0.45	—	0.75	
e	0.80 TYP			

- Notes:
1. This package conforms to JEDEC reference MS-026, Variation ABA.
 2. Dimensions D1 and E1 do not include mold protrusion. Allowable protrusion is 0.25 mm per side. Dimensions D1 and E1 are maximum plastic body size dimensions including mold mismatch.
 3. Lead coplanarity is 0.10 mm maximum.

10/5/2001

ATMEL® 2325 Orchard Parkway San Jose, CA 95131	TITLE 32A, 32-lead, 7 x 7 mm Body Size, 1.0 mm Body Thickness, 0.8 mm Lead Pitch, Thin Profile Plastic Quad Flat Package (TQFP)	DRAWING NO. 32A	REV. B
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28P3



Note: 1. Dimensions D and E1 do not include mold Flash or Protrusion.
Mold Flash or Protrusion shall not exceed 0.25 mm (0.010").

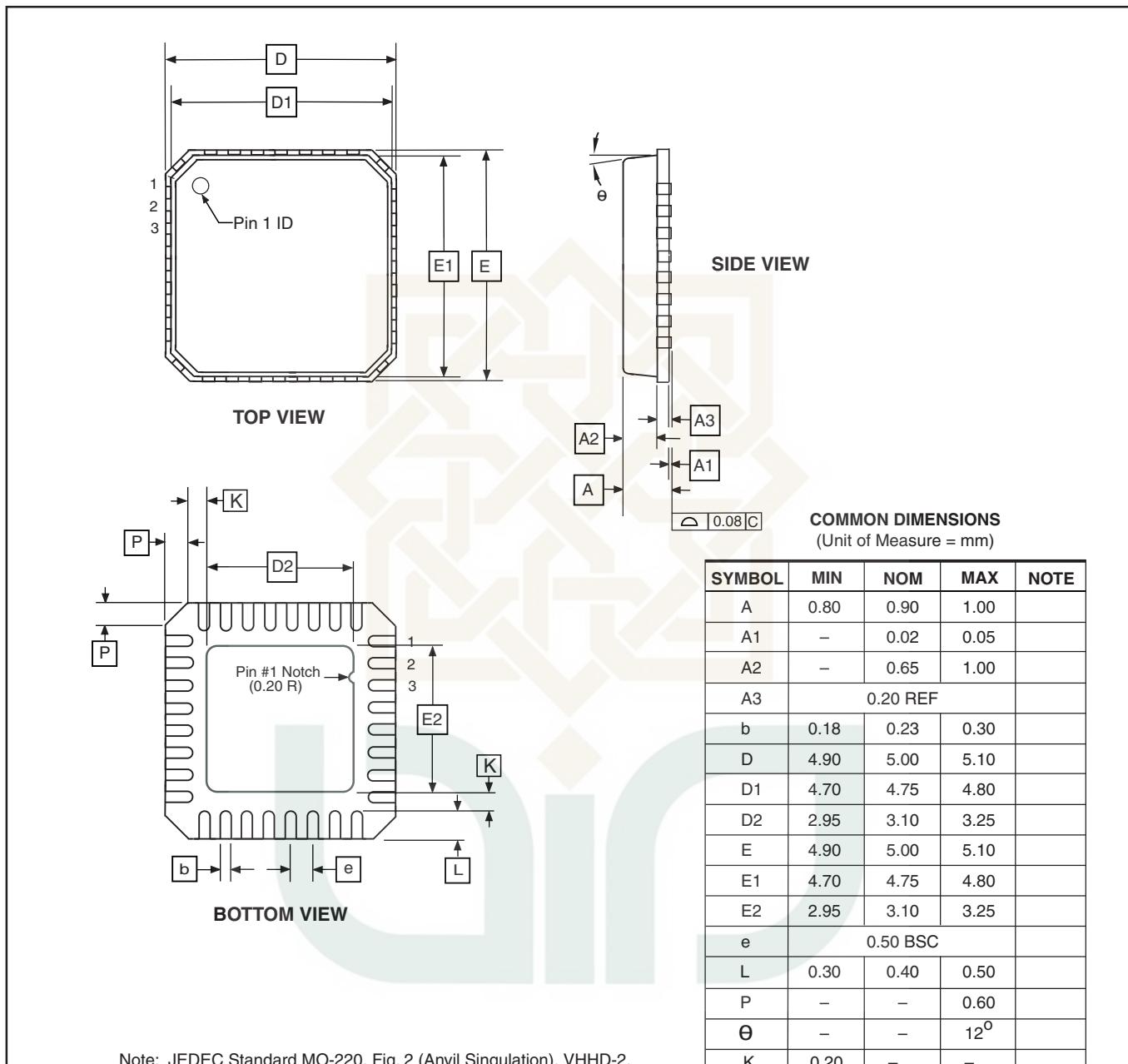
COMMON DIMENSIONS
(Unit of Measure = mm)

SYMBOL	MIN	NOM	MAX	NOTE
A	—	—	4.5724	
A1	0.508	—	—	
D	34.544	—	34.798	Note 1
E	7.620	—	8.255	
E1	7.112	—	7.493	Note 1
B	0.381	—	0.533	
B1	1.143	—	1.397	
B2	0.762	—	1.143	
L	3.175	—	3.429	
C	0.203	—	0.356	
eB	—	—	10.160	
e	2.540 TYP			

09/28/01

ATMEL 2325 Orchard Parkway San Jose, CA 95131	TITLE 28P3, 28-lead (0.300"/7.62 mm Wide) Plastic Dual Inline Package (PDIP)	DRAWING NO. 28P3	REV. B
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32M1-A



5/25/06

ATMEL 2325 Orchard Parkway San Jose, CA 95131	TITLE 32M1-A , 32-pad, 5 x 5 x 1.0 mm Body, Lead Pitch 0.50 mm, 3.10 mm Exposed Pad, Micro Lead Frame Package (MLF)	DRAWING NO. 32M1-A	REV. E
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Errata

ATmega8 Rev. D to I, M

The revision letter in this section refers to the revision of the ATmega8 device.

- First Analog Comparator conversion may be delayed
- Interrupts may be lost when writing the timer registers in the asynchronous timer
- Signature may be Erased in Serial Programming Mode
- CKOPT Does not Enable Internal Capacitors on XTALn/TOSCn Pins when 32 KHz Oscillator is Used to Clock the Asynchronous Timer/Counter2
- Reading EEPROM by using ST or STS to set EERE bit triggers unexpected interrupt request

1. First Analog Comparator conversion may be delayed

If the device is powered by a slow rising V_{CC}, the first Analog Comparator conversion will take longer than expected on some devices.

Problem Fix / Workaround

When the device has been powered or reset, disable then enable the Analog Comparator before the first conversion.

2. Interrupts may be lost when writing the timer registers in the asynchronous timer

The interrupt will be lost if a timer register that is synchronized to the asynchronous timer clock is written when the asynchronous Timer/Counter register(TCNTx) is 0x00.

Problem Fix / Workaround

Always check that the asynchronous Timer/Counter register neither have the value 0xFF nor 0x00 before writing to the asynchronous Timer Control Register(TCCR_x), asynchronous Timer Counter Register(TCNT_x), or asynchronous Output Compare Register(OCR_x).

3. Signature may be Erased in Serial Programming Mode

If the signature bytes are read before a chiperase command is completed, the signature may be erased causing the device ID and calibration bytes to disappear. This is critical, especially, if the part is running on internal RC oscillator.

Problem Fix / Workaround:

Ensure that the chiperase command has exceeded before applying the next command.

4. CKOPT Does not Enable Internal Capacitors on XTALn/TOSCn Pins when 32 KHz Oscillator is Used to Clock the Asynchronous Timer/Counter2

When the internal RC Oscillator is used as the main clock source, it is possible to run the Timer/Counter2 asynchronously by connecting a 32 KHz Oscillator between XTAL1/TOSC1 and XTAL2/TOSC2. But when the internal RC Oscillator is selected as the main clock source, the CKOPT Fuse does not control the internal capacitors on XTAL1/TOSC1 and XTAL2/TOSC2. As long as there are no capacitors connected to XTAL1/TOSC1 and XTAL2/TOSC2, safe operation of the Oscillator is not guaranteed.

Problem Fix / Workaround

Use external capacitors in the range of 20 - 36 pF on XTAL1/TOSC1 and XTAL2/TOSC2. This will be fixed in ATmega8 Rev. G where the CKOPT Fuse will control internal capacitors also when internal RC Oscillator is selected as main clock source. For ATmega8 Rev. G, CKOPT = 0 (programmed) will enable the internal capacitors on XTAL1 and XTAL2. Customers who want compatibility between Rev. G and older revisions, must ensure that CKOPT is unprogrammed (CKOPT = 1).

5. Reading EEPROM by using ST or STS to set EERE bit triggers unexpected interrupt request.

Reading EEPROM by using the ST or STS command to set the EERE bit in the EECR register triggers an unexpected EEPROM interrupt request.

Problem Fix / Workaround

Always use OUT or SBI to set EERE in EECR.



Datasheet Revision History

Please note that the referring page numbers in this section are referred to this document. The referring revision in this section are referring to the document revision.

Changes from Rev. 2486W- 02/10 to Rev. 2486X- 06/10

1. Updated “DC Characteristics” on page 242 with new V_{OL} maximum value (0.9V and 0.6V).

Changes from Rev. 2486V- 05/09 to Rev. 2486W- 02/10

1. Updated “ADC Characteristics” on page 248 with V_{INT} maximum value (2.9V).

Changes from Rev. 2486U- 08/08 to Rev. 2486V- 05/09

1. Added “Not recommended for new designs” on page 1.
2. Updated “Errata” on page 17.
3. Updated the last page with Atmel’s new addresses.

Changes from Rev. 2486T- 05/08 to Rev. 2486U- 08/08

1. Updated “DC Characteristics” on page 242 with I_{CC} typical values.

Changes from Rev. 2486S- 08/07 to Rev. 2486T- 05/08

1. Updated Table 98 on page 240.
2. Updated “Ordering Information” on page 292.
 - Commercial Ordering Code removed.
 - No Pb-free packaging option removed.

Changes from Rev. 2486R- 07/07 to Rev. 2486S- 08/07

1. Updated “Features” on page 1.
2. Added “Data Retention” on page 7.
3. Updated “Errata” on page 17.
4. Updated “Slave Mode” on page 129.

Changes from Rev. 2486Q- 10/06 to Rev. 2486R- 07/07

1. Added text to Table 81 on page 218.
2. Fixed typo in “Peripheral Features” on page 1.
3. Updated Table 16 on page 42.
4. Updated Table 75 on page 206.
5. Removed redundancy and updated typo in Notes section of “DC Characteristics” on page 242.

- Changes from Rev. 2486P- 02/06 to Rev. 2486Q- 10/06**
- 1. Updated “Timer/Counter Oscillator” on page 32.
 - 2. Updated “Fast PWM Mode” on page 89.
 - 3. Updated code example in “USART Initialization” on page 138.
 - 4. Updated Table 37 on page 97, Table 39 on page 98, Table 42 on page 117, Table 44 on page 118, and Table 98 on page 240.
 - 5. Updated “Errata” on page 17.
- Changes from Rev. 2486O-10/04 to Rev. 2486P- 02/06**
- 1. Added “Resources” on page 7.
 - 2. Updated “External Clock” on page 32.
 - 3. Updated “Serial Peripheral Interface – SPI” on page 124.
 - 4. Updated Code Example in “USART Initialization” on page 138.
 - 5. Updated Note in “Bit Rate Generator Unit” on page 170.
 - 6. Updated Table 98 on page 240.
 - 7. Updated Note in Table 103 on page 248.
 - 8. Updated “Errata” on page 17.
- Changes from Rev. 2486N-09/04 to Rev. 2486O-10/04**
- 1. Removed to instances of “analog ground”. Replaced by “ground”.
 - 2. Updated Table 7 on page 29, Table 15 on page 38, and Table 100 on page 244.
 - 3. Updated “Calibrated Internal RC Oscillator” on page 30 with the 1 MHz default value.
 - 4. Table 89 on page 225 and Table 90 on page 225 moved to new section “Page Size” on page 225.
 - 5. Updated descriptor for bit 4 in “Store Program Memory Control Register – SPMCR” on page 213.
 - 6. Updated “Ordering Information” on page 13.
- Changes from Rev. 2486M-12/03 to Rev. 2486N-09/04**
- 1. Added note to MLF package in “Pin Configurations” on page 2.
 - 2. Updated “Internal Voltage Reference Characteristics” on page 42.
 - 3. Updated “DC Characteristics” on page 242.
 - 4. ADC4 and ADC5 support 10-bit accuracy. Document updated to reflect this.
Updated features in “Analog-to-Digital Converter” on page 196.
Updated “ADC Characteristics” on page 248.
 - 5. Removed reference to “External RC Oscillator application note” from “External RC Oscillator” on page 28.

Changes from Rev. 2486L-10/03 to Rev. 2486M-12/03

1. Updated “Calibrated Internal RC Oscillator” on page 30.

Changes from Rev. 2486K-08/03 to Rev. 2486L-10/03

1. Removed “Preliminary” and TBDs from the datasheet.
2. Renamed ICP to ICP1 in the datasheet.
3. Removed instructions CALL and JMP from the datasheet.
4. Updated t_{RST} in Table 15 on page 38, V_{BG} in Table 16 on page 42, Table 100 on page 244 and Table 102 on page 246.
5. Replaced text “XTAL1 and XTAL2 should be left unconnected (NC)” after Table 9 in “Calibrated Internal RC Oscillator” on page 30. Added text regarding XTAL1/XTAL2 and CKOPT Fuse in “Timer/Counter Oscillator” on page 32.
6. Updated Watchdog Timer code examples in “Timed Sequences for Changing the Configuration of the Watchdog Timer” on page 45.
7. Removed bit 4, ADHSM, from “Special Function IO Register – SFIOR” on page 58.
8. Added note 2 to Figure 103 on page 215.
9. Updated item 4 in the “Serial Programming Algorithm” on page 238.
10. Added t_{WD_FUSE} to Table 97 on page 239 and updated Read Calibration Byte, Byte 3, in Table 98 on page 240.
11. Updated Absolute Maximum Ratings* and DC Characteristics in “Electrical Characteristics” on page 242.

Changes from Rev. 2486J-02/03 to Rev. 2486K-08/03

1. Updated V_{BOT} values in Table 15 on page 38.
2. Updated “ADC Characteristics” on page 248.
3. Updated “ATmega8 Typical Characteristics” on page 249.
4. Updated “Errata” on page 17.

Changes from Rev. 2486I-12/02 to Rev. 2486J-02/03

1. Improved the description of “Asynchronous Timer Clock – clkASY” on page 26.
2. Removed reference to the “Multipurpose Oscillator” application note and the “32 kHz Crystal Oscillator” application note, which do not exist.
3. Corrected OCn waveforms in Figure 38 on page 90.
4. Various minor Timer 1 corrections.
5. Various minor TWI corrections.

6. Added note under “[Filling the Temporary Buffer \(Page Loading\)](#)” on page 216 about writing to the EEPROM during an SPM Page load.
7. Removed ADHSM completely.
8. Added section “[EEPROM Write during Power-down Sleep Mode](#)” on page 23.
9. Removed XTAL1 and XTAL2 description on [page 5](#) because they were already described as part of “[Port B \(PB7..PB0\) XTAL1/XTAL2/TOSC1/TOSC2](#)” on [page 5](#).
10. Improved the table under “[SPI Timing Characteristics](#)” on [page 246](#) and removed the table under “[SPI Serial Programming Characteristics](#)” on [page 241](#).
11. Corrected PC6 in “[Alternate Functions of Port C](#)” on [page 61](#).
12. Corrected PB6 and PB7 in “[Alternate Functions of Port B](#)” on [page 58](#).
13. Corrected 230.4 Mbps to 230.4 kbps under “[Examples of Baud Rate Setting](#)” on [page 159](#).
14. Added information about PWM symmetry for Timer 2 in “[Phase Correct PWM Mode](#)” on [page 113](#).
15. Added thick lines around accessible registers in [Figure 76 on page 169](#).
16. Changed “will be ignored” to “must be written to zero” for unused Z-pointer bits under “[Performing a Page Write](#)” on [page 216](#).
17. Added note for RSTDISBL Fuse in [Table 87 on page 223](#).
18. Updated drawings in “[Packaging Information](#)” on [page 14](#).

Changes from Rev. 2486H-09/02 to Rev. 2486I-12/02

1. Added errata for Rev D, E, and F on [page 17](#).

Changes from Rev. 2486G-09/02 to Rev. 2486H-09/02

1. Changed the Endurance on the Flash to 10,000 Write/Erase Cycles.

Changes from Rev. 2486F-07/02 to Rev. 2486G-09/02

1. Updated [Table 103, “ADC Characteristics,” on page 248](#).

Changes from Rev. 2486E-06/02 to Rev. 2486F-07/02

1. Changes in “[Digital Input Enable and Sleep Modes](#)” on [page 55](#).
2. Addition of OCS2 in “[MOSI/OC2 – Port B, Bit 3](#)” on [page 59](#).
3. The following tables have been updated:

[Table 51, “CPOL and CPHA Functionality,” on page 132](#), [Table 59, “UCPOL Bit Settings,” on page 158](#), [Table 72, “Analog Comparator Multiplexed Input\(1\),” on page 195](#), [Table 73](#),

[“ADC Conversion Time,” on page 200](#), [Table 75, “Input Channel Selections,” on page 206](#), and [Table 84, “Explanation of Different Variables used in Figure 103 and the Mapping to the Z-pointer,” on page 221](#).

4. [Changes in “Reading the Calibration Byte” on page 234.](#)
5. [Corrected Errors in Cross References.](#)

**Changes from Rev.
2486D-03/02 to
Rev. 2486E-06/02**

1. [Updated Some Preliminary Test Limits and Characterization Data](#)

The following tables have been updated:

[Table 15, “Reset Characteristics,” on page 38](#), [Table 16, “Internal Voltage Reference Characteristics,” on page 42](#), DC Characteristics on page 242, [Table , “ADC Characteristics,” on page 248](#).

2. [Changes in External Clock Frequency](#)

Added the description at the end of [“External Clock” on page 32](#).

Added period changing data in [Table 99, “External Clock Drive,” on page 244](#).

3. [Updated TWI Chapter](#)

More details regarding use of the TWI bit rate prescaler and a [Table 65, “TWI Bit Rate Prescaler,” on page 173](#).

**Changes from Rev.
2486C-03/02 to
Rev. 2486D-03/02**

1. [Updated Typical Start-up Times.](#)

The following tables has been updated:

[Table 5, “Start-up Times for the Crystal Oscillator Clock Selection,” on page 28](#), [Table 6, “Start-up Times for the Low-frequency Crystal Oscillator Clock Selection,” on page 28](#), [Table 8, “Start-up Times for the External RC Oscillator Clock Selection,” on page 29](#), and [Table 12, “Start-up Times for the External Clock Selection,” on page 32](#).

2. [Added “ATmega8 Typical Characteristics” on page 249.](#)

**Changes from Rev.
2486B-12/01 to
Rev. 2486C-03/02**

1. [Updated TWI Chapter.](#)

More details regarding use of the TWI Power-down operation and using the TWI as Master with low TWBR values are added into the datasheet.

Added the note at the end of the [“Bit Rate Generator Unit” on page 170](#).

Added the description at the end of [“Address Match Unit” on page 170](#).

2. [Updated Description of OSCCAL Calibration Byte.](#)

In the datasheet, it was not explained how to take advantage of the calibration bytes for 2, 4, and 8 MHz Oscillator selections. This is now added in the following sections:

Improved description of [“Oscillator Calibration Register – OSCCAL” on page 31](#) and [“Calibration Byte” on page 225](#).

3. [Added Some Preliminary Test Limits and Characterization Data.](#)

Removed some of the TBD's in the following tables and pages:

[Table 3 on page 26](#), [Table 15 on page 38](#), [Table 16 on page 42](#), [Table 17 on page 44](#), “TA = -40°C to 85°C, VCC = 2.7V to 5.5V (unless otherwise noted)” on page 242, [Table 99 on page 244](#), and [Table 102 on page 246](#).



4. Updated Programming Figures.

Figure 104 on page 226 and Figure 112 on page 237 are updated to also reflect that AV_{CC} must be connected during Programming mode.

5. Added a Description on how to Enter Parallel Programming Mode if RESET Pin is Disabled or if External Oscillators are Selected.

Added a note in section “Enter Programming Mode” on page 228.





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